



# FoodSolutions 2011



# Superb functionality has a name. Duni FoodSolutions.

*Welcome to Duni FoodSolutions 2011, our special division for high quality packaging solutions for the food service industry. At Duni, we love making ideas come alive. Ideas that allow your food operation to run more smoothly than you ever thought it could by providing unique solutions that add significant value to your operation. We are making great advances in protecting the environment, too. Our new initiative 'Our Green Challenge', is intensifying these efforts immensely. At Duni, form, function and sustainability go hand in hand. Enjoy the 2011 DFS range!*

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[Duni.com](http://Duni.com)

## True to our roots

Our goal since our founding 60 years ago has been to provide our customers with fascinating product and design concepts to improve their businesses. Naturally, our product ranges have expanded and evolved in tune with trends and people's tastes, but we have remained true to our roots by offering timeless elegance. An important part of Duni's environmental strategy is responsible forestry. We are an FSC (Forest Stewardship Council) Mixed Sources certified company to insure the origin of our tissue products. For more information on Duni Environmental and Social Responsibility, please visit: [Duni.com/responsibility](http://Duni.com/responsibility).

So let us inspire you with our Duni FoodSolutions Range 2011!

Your Duni Team.



# Highlights in 2011

New

[Duni.com](http://Duni.com)

Inspired by the needs and demands of our customers and with new designs, form and functionality, we deliver new products to make your tables unforgettable each year. Take a look at our newest innovations in 2011.



## Mineral Trays

We are happy to introduce our new range of environmentally friendly mineral trays. Features: Lower energy consumption in production, environmentally harmless material, less plastic and a matt finish.

## Small Take-Away Tray

Our most popular tray range has expanded to cover even more sizes, all to satisfy the demand for a smaller Take-Away Tray.



## Salad Bowl with hinged Lid & Fork

This salad bowl is made of a very clear APET.

Features:

Available in sizes from 250–1000 ml

Hinged lid – highly leak resistant

Holder for fork in the lid

Forks are included

Clear APET and excellent stacking



## Grow with Duni

Buy the new DF32F figure cutting sealing machine today, and tomorrow when upgrading your packaging with MAP, you could use your tool when you buy a bigger machine.



## Catering Bowl

This stackable and sturdy bowl with its excellent clarity is ideal for catering events and buffets.



## Professional

The newest style groups defined in the Professional product range are all about designing atmosphere. The art of making ideas come to life creates a memorable eating experience, regardless of the occasion.

## Dinner & Lunch Boxes

The perfect choice for take-away restaurants. Features: Venting hole in the lid, microwarm-able, lid does not have to be removed when heated in the microwave oven which helps to keep the oven clean and prevents the food from drying out.



## More sizes Fixpack® range

One size does not fit all, and that is why we added a few more sizes to the Fixpack® range. Fixpack® has great quality, is strong and stable, is easy to open and close but is also very tight and secure to prevent leakage. It has a myriad of uses for all types of occasions – a perfect complementary food container. Fixpack® has been one of our most popular products over the last years.

## Show what you got

Our newest Cardboard Boxes & Trays have clear PLA windows to display your food creations. Also check out our sealable cardboard range with a see through PLA window (patent pending solution) to display your sealed food.



## Duni Amuse-bouche®

Duni Amuse-bouche® is excellent for whatever you're serving. With a truly eye-catching design and superb transparency, it is the natural choice for high-end caterers who want to serve their delicacies as artistic, single-bite creations.





# Cardboard Boxes & Trays

Efficient transport and a superb display of fresh food is possible with our Duni ecoecho™ Cardboard range. The display window is made of a clear PLA (polylactide), a biodegradable plastic made from cornstarch, a renewable resource. The cardboard is made of FSC (Forest Stewardship Council) Mixed Sources certified paper since an important part of Duni's environmental strategy is responsible forestry. The FSC assures that forests are managed in a way that meets the social, economic and ecological needs of present and future generations.

## Attractive and earth friendly boxes

This is an ideal range for same-day use or over-the-counter take-away food. The clear PLA window lets your customer get a good view of the food. The boxes are light and easy to compress when discarded.



[Duni.com](http://Duni.com)





## Our sealable trays: appealing and kind to the environment

The Sealable Cardboard range makes it very easy to distribute food and also the tray is tamper proof. The heat sensitive PLA window is protected by a patent pending solution that prevents it from melting in the sealing process. Lower costs can be achieved because different foil sizes are not needed, and there is no need to change the sealing plate in the machine when you make the change over to a different cardboard tray. Simply change the cassette, and you are all set.



**1|** Fill the sealable tray with cold food.



**2|** Place the sealable tray in the sealing machine.



**3|** Fold the lid over the sealable tray and seal.



**4|** Take the sealed tray out from the sealing machine, and let it sit for a couple of minutes.



**5|** Remove the window cover.



**6|** The sealed tray is ready for distribution to your point of sales.



[Duni.com](https://duni.com) 

# Customised Take-Away packaging

If you're in the take-away food business, you know how important visibility is. A unique, striking take-away package raises awareness of your brand and helps you stand out from the crowd. We offer several levels of customisation to help you achieve this, ranging from simple, cost-effective adaptations of standard products to completely original, tailor-made designs. As your customisation partner, we work together through a simple step-by-step process to assure a well-designed individual package of the right quality, all at a price your business can afford.

## Turning your vision into reality

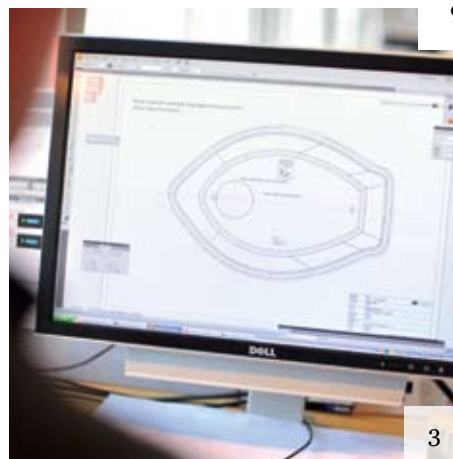
With Duni as your customisation partner, anything is possible. Together we can develop a totally unique take-away container in a shape, colour and material that's just right for your business. Whether you're looking for a customised plastic container or a cardboard take-away box, even printed film, we can work together to turn your vision into reality.



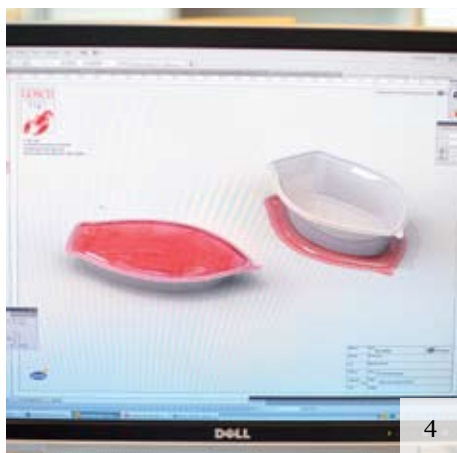
1



2



3



4



5



6



*“Our image is just as important to us as handling and space. If our packaging is disordered and the customers get the impression that we are not competent and skilled, then our image will suffer.*

*Food packaging that is more than just a transport box for food, that is friendly to the environment and reusable, easy to handle and microwaveable, will give the customer an excellent feeling and will improve the brand image of Gosch.*

*Everything that is related to my brand has to meet the requirements of our product quality demands. We wanted to get away from classic product packaging and individual solutions. We were looking for a partner that is reliable and well established in the market.”*

*Jürgen Gosch, Founder*

## Step-by-step guide

When you decide to develop a customised product with Duni, we follow this simple step-by-step process to make sure that you end up with a design that really suits your business.

**Step 1|** We begin with a meeting to discuss what kind of customised product your business needs. We ask for examples of menus, interior photos, signage and more to guide our designers. (Idea sketches)

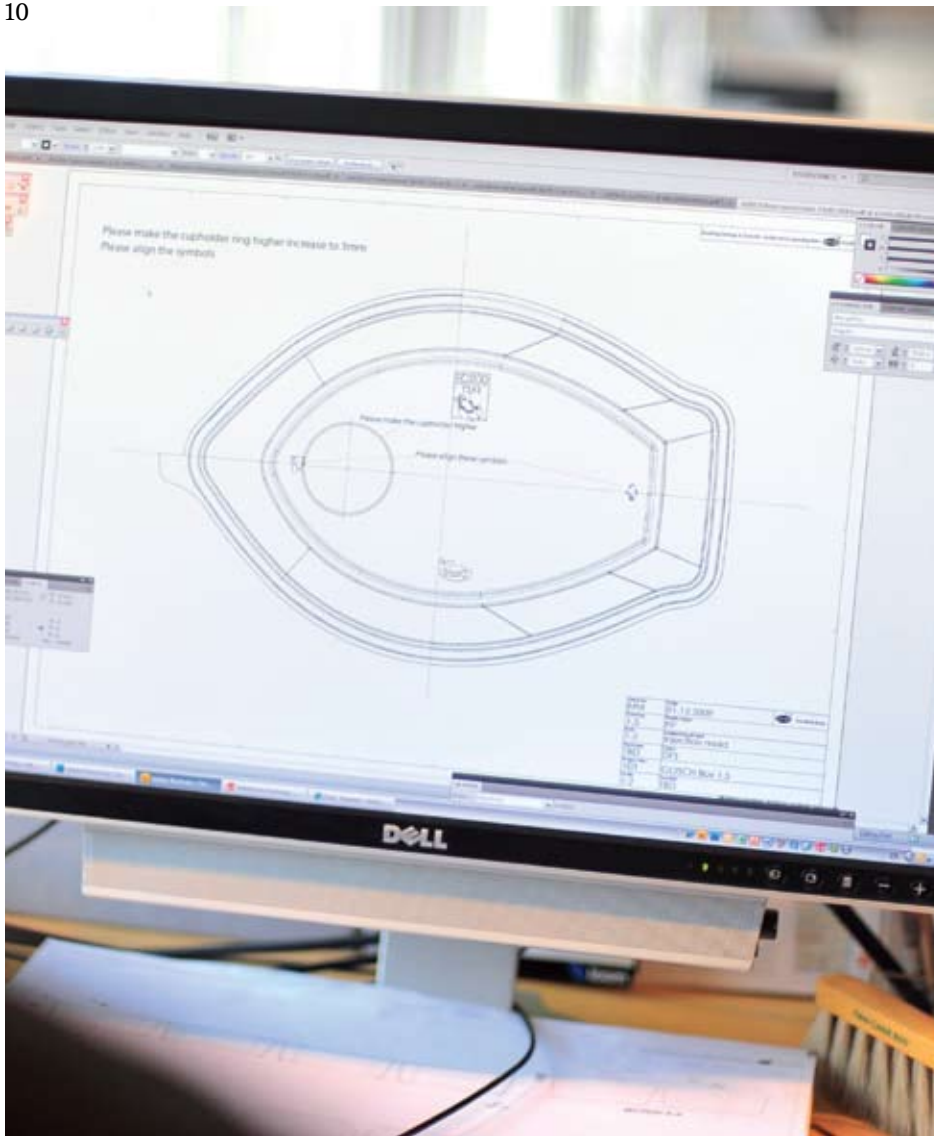
**Step 4|** We adjust the package according to your feedback. This phase of adjustments and feedback continues until you're completely satisfied with the design.

**Step 2|** We go back to the office and sketch out some ideas of what the customised product might look like.

**Step 5|** After the design process is completed, we build a prototype product. You decide if further adjustments are needed. (Prototype product)

**Step 3|** At the next meeting, we ask for your feedback. For example, if you want a different colour, size, closure or message on the customised package. (Adjust ideas)

**Step 6|** When the prototype has passed the 'reality' test, it's time to scale up production. Soon we can start supplying your restaurant with a unique, branded food packaging or take-away solution.



[Duni.com](https://www.duni.com)

# Maximise awareness of your brand

Take advantage of our Duni Customisation products because we know how important the awareness of your brand is. With customised food containers and other products, you can be sure to differentiate yourself from the competition. Build your brand's image with a tailor-made embossed logo or message on your food container. We can help you make a lasting impression with Duni Customisation.



## Embracing product design

*"Every customer is unique, and every business is one-of-a-kind. Helping the customer find the perfect solution for their business needs is the ultimate goal. Food containers are not just boxes. At Duni we treat them as works of art."*

*Thomas Thomsen, Duni Head of Food Container Design*



[Duni.com](http://Duni.com)

# New convenient printing solutions

Take a look at our printing and embossing solutions for cardboard and plastic products. We also have new innovative printing solutions on sealing film. Our Duni Amuse-bouche® range can be adapted to any unique desire. Just pick different product colours that are perfect for your individual needs for any occasion.

Square Salad Box  
APET Box



Duni Trigo® Bowl  
PP Bowl



Duni Amuse-bouche®  
PS



Octaview®  
PS Box, hot/cold use



Cardboard Boxes  
Cardboard, PLA



Sealing Films  
PET, PP





# Boxes

Duni can provide you with a very large array of boxes in many sizes for all types of fresh and hot foods – from sushi, salads, soups and sandwiches to vegetables and delicious desserts. Expect fast delivery from a professional partner when you work with Duni.



[Duni.com](http://Duni.com)



## Octaview®

This is our best-selling-range. Octaview® boxes come in many sizes and have a whole range of applications – for hot food for immediate enjoyment or cold food to be kept fresh for consumption at a later time.

- Octaview® Cold Use
- Octaview® Hot Use

**Pages 14–17**



## Salad, Soup and Sandwich Concepts

A variety of boxes for freshly made food – hot, cold or sealed:

- Duni Salad Concept
- Duni Soup Concept
- Duni Sandwich Concept

**Pages 18–25**



## Box Concepts

A full range of boxes in different sizes and shapes: square, rectangular or triangular. Find exactly what you need.

- Duni Gourmet™
- Dinner
- Lunch
- Snack
- Sushi
- Trigo®

**Pages 18–27**



## Octaview®: Cold Use

[Duni.com](https://www.duni.com)

For salads and other cold foods, this range provides many ideal solutions. The black bottom section of the box enhances the look of your food, and above, the clear lid optimally displays your food so people will be more tempted to buy it.

It has a hinged lid to make filling easy and is leak resistant. Selected boxes in this range come equipped with a dressing glass that remains securely in place when the lid is shut, allowing the consumer to dress his salad right before eating it.

# Octaview®: Cold Use

- Convenient one-piece design with tear-away function on selected boxes
- Secure and functional stacking
- Anti-fog feature on selected boxes

Material: PS -4°C to +70°C and hot fill, max 120 min\*

Sizes	1 Comp	1 Comp Deep	1 Comp Salad	7 Comp Insert
<b>XS</b> 118 x 118 mm	866013 200 ml, 60 mm height 375 pcs / Cart.   	116630 265 ml, 80 mm height 375 pcs / Cart.    		
<b>S</b> 160 x 160 mm	127765 400 ml, 60 mm height 405 pcs / Cart.   	127763 580 ml, 80 mm height 405 pcs / Cart.   	149867 450 / 65 ml, 60 mm height 360 pcs / Cart. / with glass    	
<b>M</b> 190 x 190 mm	127800 640 ml, 60 mm height 270 pcs / Cart.    	127801 850 ml, 80 mm height 270 pcs / Cart.    	157541 950 / 90 ml, 70 mm height 240 pcs / Cart. / with glass     	
<b>L</b> 230 x 230 mm	127766 1000 ml, 50 mm height 190 pcs / Cart.    	127767 1300 ml, 80 mm height 180 pcs / Cart.    	149868 1250 / 65 ml, 70 mm height 160 pcs / Cart. / with glass     	
<b>XL</b> 305 x 315 mm	149873 1800 ml, 60 mm height 75 pcs / Cart.     	149874 2500 ml, 80 mm height 75 pcs / Cart.     		118846 140 ml / 6x180 ml 25 mm deep 150 pcs / Cart. / Insert 

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Octaview®: Hot Use




































[Duni.com](https://www.duni.com)

These Octaview® boxes are high performance food containers, since they can be heated in a microwave oven. They can be used for hot meals for immediate enjoyment or cold food to be kept fresh and reheated at a later time.

# Octaview®: Hot Use

- Convenient one-piece design with tear away function on selected boxes
- Secure and functional stacking
- Microwarmable

Material: PS -4°C to +70°C, max 120 min\*

Sizes	1 Comp	2 Comp	3 Comp	Octabowl®
<b>S</b> 160 x 160 mm	149871 580 ml, 80 mm height 405 pcs / Cart.       			149864 500 ml, 72 mm height 405 pcs / Cart.       
	<b>M</b> 190 x 190 mm		149869 350/200 ml, 60 mm height 290 pcs / Cart.       	
<b>L</b> 230 x 230 mm			149870 580/280 ml, 50 mm height 170 pcs / Cart.       	149872 220/220/650 ml 60 mm height 160 pcs / Cart.       

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Duni Gourmet™

[Duni.com](https://www.duni.com) 

*Now in the convenient and popular square shape, too.*

We designed these unique, super clear Salad Bowls to be used either with a lid or sealed in one of our **DUNIFORM®** machines. The lid for Duni Gourmet™ round is designed to hold a Pick'n Eat or Pick'n Eat with Napkin pack. Its attractive design highlights your salad without distracting from it. And to save you precious shelf space, it stacks very effectively.

# Duni Gourmet™

- Quick and easy to fill
- Superb transparency and strength
- Sealable – **DUNIFORM®** compatible

Material: APET -40°C to +70°C, max 120 min\*



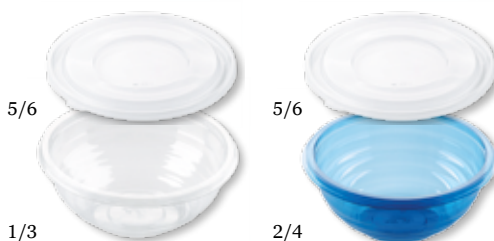
## Duni Gourmet™ round

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	154736**	Bowl round	Transparent	160x160x66	600	260
2	154733**	Bowl round	Indigo blue	160x160x66	600	260
3	154737***	Bowl round	Transparent	188x188x74	1000	240
4	154735***	Bowl round	Indigo blue	188x188x74	1000	240
5	154734	Flat Lid for 154736 / 154733	Transparent	160x160x20	-	260
6	154732	Flat Lid for 154737 / 154735	Transparent	188x188x20	-	240
7	155531	<b>DUNIFORM®</b> Lid for 154736 / 154733	Transparent	160x160x22	-	260
8	155530	<b>DUNIFORM®</b> Lid for 154737 / 154735	Transparent	188x188x22	-	240

\*\* DF10/DF20 cassette, 155497 (1 cav.), also available

\*\*\* DF10/DF20 cassette, 155498 (1 cav.), also available

For information about Pick'n Eat, see page 49



- Excellent shelf impact
- Superb transparency and strength
- Sealable – **DUNIFORM®** compatible

Material: APET -40°C to +70°C, max 120 min\*



## Duni Gourmet™ square

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159114	Salad Box square	Black	197x197x33	750	450
2	159115	Salad Box square	Transparent	197x197x44	1000	450
3	159853	Salad Box square	Black	197x197x44	1000	450
4	159112	Lid for 159114 / 159115 / 159853	Transparent	198x198x18	-	450



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Salad Bowls, Deli Trays and Dressing Cups

[Duni.com](https://www.duni.com)

*From the new Duni ecoecho™ range*

These Salad Bowls, Deli Trays and Dressing Cups are made of PLA and form part of the new Duni ecoecho™ range. PLA is made of renewable resources and has excellent transparency. In our Duni ecoecho™ range, we use the best materials available with the goal of limiting the environmental impact.

# Salad Bowls, Deli Boxes and Dressing Cups

· Made of 100% renewable resources

· Superb transparency

Material: PLA -20°C to +40°C, max 120 min\*



## Salad Bowls

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159862	Salad Bowl	220x220x45	700	45x6
2	159863	Salad Bowl	220x220x60	950	45x6
3	159864	Lid for 159862 / 159863	230x230x30	-	45x6



## Deli Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
4	159859	Deli Box	150x125x30	230	50x12
5	159860	Deli Box	150x125x50	350	50x12
6	159861	Lid for 159859 / 159860	150x125x10	-	50x12



## Dressing Cups

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
7	159865	Dressing Cup	62x30	60	250x12
8	159866	Lid for 159865	65x5	-	250x12
9	159867	Dressing Cup	74x35	100	250x10
10	159868	Dressing Cup	74x47	120	250x10
11	159869	Lid for 159867 / 159868	78x6	-	250x10



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Salad Bowls, Catering Bowls and Duni Trigo® Bowls

The air chamber design keeps food hot and won't burn your fingers when you pick it up, thanks to its double-walled insulating effect. The Duni Trigo® Bowl also has a tight lid to prevent spillage during transport, making it excellent for all types of hot food, like soups, pasta and stew. Perfect for take-away, and its ultra modern design enhances the eating experience, both inside and outside the restaurant.

# Salad Bowls, Catering Bowls and Duni Trigo® Bowls



- Convenient one-piece design with place holder for a fork on selected bowls
- Superb transparency
- Leak resistant

Material: APET -40°C to +70°C, max 120 min\*



New

## Salad Bowl

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161174	Salad Bowl, hinged lid + fork	Transparent	178x115x40	250	400
2	161175	Salad Bowl, hinged lid + fork	Transparent	178x115x48	350	400
3	161176	Salad Bowl, hinged lid + fork	Transparent	190x140x52	500	200
4	161177	Salad Bowl, hinged lid + fork	Transparent	190x140x70	750	200
5	161178	Salad Bowl, hinged lid	Transparent	190x140x70	1000	144

- Superb transparency
- Rigid two-piece design
- Stackable

Material: APET -40°C to +70°C, max 120 min\*



New



## Catering Bowls

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161166	Bowl large	Transparent	223x223x91	2400	120
2	161167	Bowl large	Black	223x223x91	2400	120
3	161168	Lid for 161166, 161167	Transparent	223x223x33	-	120

- No spillage and no burned hands
- Double-chamber thermal function
- Customer freedom to reheat at home

Material: PP -20°C to +100°C, max 120 min\*



## Trigo®

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159873	Bowl Trigo®, Hot Food	White	175x165x55	450	250
2	159874	Lid for 159873	Transparent	175x165x10	-	250

- Secure closure design
- Suitable for hot fill

Material: EPS/PS -4°C to +70°C, max 120 min\*



## Soup Bowl

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	778194	EPS Soup Thermo Bowl	White	115x115x76	460	500
2	778195	PS Lid for 778194	Transparent	115x115x7	-	500

- Two-piece design

Material: PS -4°C to +70°C, max 120 min\*



## Basic Salad Bowl

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	102970	Salad Bowl	Transparent	180x180x75	1100	300
2	102971	Lid for 102970	Transparent	186x186x12	-	300

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Duni ecoecho™ range Sandwich Boxes

[Duni.com](https://www.duni.com) 

The Duni Sandwich Box assortment is also a part of the Duni ecoecho™ range and is manufactured using rPET. This material is made out of used bottles, predominantly water bottles, which are recycled to make plastic products. By using recycled material, the impact on the environment is greatly reduced since CO<sub>2</sub> emissions are decreased, as is the amount of waste.

# Sandwich Boxes

- Superb transparency and strength made of recycled PET
- Secure and functional stacking
- Easy opening system in a one-piece design

Material: rPET -40°C to +70°C, max 120 min\*



## Baguette Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159416	Baguette Box small	170x80x75	350	700
2	159417	Baguette Box medium	225x80x75	500	350
3	156645	Baguette Box large	324x80x75	850	250



## Sandwich Wedges

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
4	157107	Sandwich Wedge standard	160x55x85	350	600
5	157108	Sandwich Wedge double	160x65x85	500	500
6	157109	Sandwich Wedge triple	160x75x85	600	600



## Bagel Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
7	159567	Bagel Box small	118x85x60	400	700
8	157111	Bagel Box large	128x98x65	600	450



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Meal Boxes

[Duni.com](https://www.duni.com)

Our new Meal Boxes are the perfect choice for take-away restaurants. The one-, two- and three-compartment Meal Boxes can be stacked into each other when empty to save space. The venting hole in the lid makes it possible to keep the lid on when heated in the microwave oven which keeps the oven clean and prevents the food from drying out.

# Meal Boxes, basic lunch, snack and sushi solutions



1 New



2 New



3 New



4 New



1

- One lid fits all
- Microwarmable
- Venting hole in the lid for steam release

Material: PP -20°C to +100°C, max 240 min\*



New

## Meal Boxes

No.	Article	Description	Colour	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161182	Meal Box	Black	1	240x150x40	800	250
2	161179	Meal Box	Black	2	240x150x40	500/ 250	250
3	161180	Meal Box	Black	3	240x150x40	500/ 2x110	250
4	161181	Lid for 161182 / 161179 / 161180	Transparent	-	240x150x20	-	250

- High lid protects content
- Authentic oriental embossment
- Antifog feature

Material: PS -4°C to +70°C and hot fill, max 120 min\*



## Sushi Box

No.	Article	Description	Colour	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	144209	Box "Sushi" Embossed	Black	1	185x135x54	500	200

- Easy opening system
- One-piece design

Material: PS -4°C to +70°C and hot fill, max 120 min\*



## Lunch Boxes

No.	Article	Description	Colour	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	112205	Lunch Box	Black/Transparent	1	270x135x54	750	200
2	118962	Lunch Box	Blue/Transparent	1	270x135x54	750	160
3	127806	Lunch Box	Blue/Transparent	1	272x188x53	1100	160
4	127803	Lunch Box	White/Transparent	1	338x250x63	1800	100
5	127805	Lunch Box	White/Transparent	4	338x250x51	1800	100
6	127802	Lunch Box	White/Transparent	4	338x250x63	1800	100
7	127804	Lunch Box	Black/Transparent	4	338x250x63	1800	100



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\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Fine Food Solutions

[Duni.com](https://www.duni.com)

This Duni assortment is especially designed for fine restaurants and delis that also offer take-away. These plates, trays and transport boxes are not just functional – they also match the premium quality of the delicacies within them. This range includes a large array of design, presentation and branding possibilities.



## Fine Food Line

Duni's Fine Food Line is especially for customers who see the delicacies they prepare as art and therefore expect only the best. This range is flexible and can be used for all kinds of occasions and food types. Convenient and stackable.

# Fine Food Line

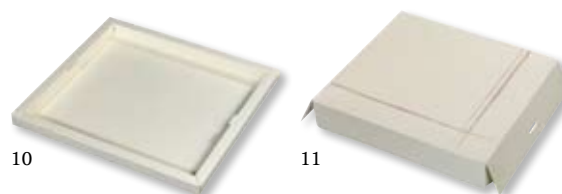
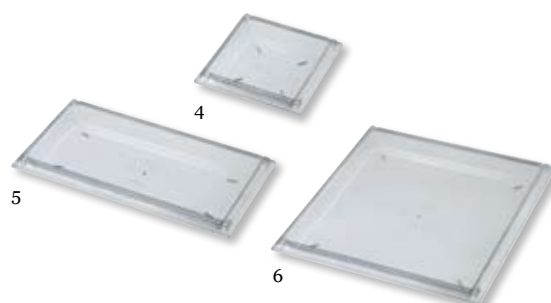
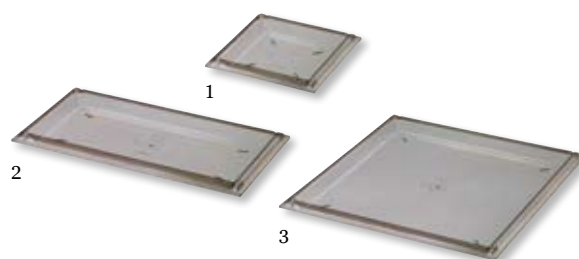
- Sophisticated and elegant design in high quality
- Made to enhance the dining experience

Material: PS -4°C to +70°C and hot fill, max 120 min\*



## Fine Food Line

No.	Article	Description	Colour	Size	Size (mm) LxWxH	Qty/ Cart.
1	149888	Side Plate	Chocolate	S	90x90x17	65x24
2	149890	Side Plate	Chocolate	M	180x90x17	65x12
3	149892	Plate	Chocolate	L	180x180x17	70x6
4	150839	Side Plate	Transparent	S	90x90x17	65x24
5	150838	Side Plate	Transparent	M	180x90x17	65x12
6	150840	Plate	Transparent	L	180x180x17	70x6
7	149889	Side Plate Lid for 149888/150839	Transparent	S	95x95x46	65x24
8	149891	Side Plate Lid for 149890/150838	Transparent	M	185x95x46	65x12
9	149893	Plate Lid for 149892/150840	Transparent	L	185x185x46	70x6
10	149894	Transport Box, cardboard	Champagne	-	405x373x28,5	100
11	149895	Lid for Transport Box, cardboard	Champagne	-	362x332x75	100



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Duni Amuse-bouche® range

[Duni.com](https://www.duni.com)

The French term Amuse-Bouche can literally be translated as “mouth amuser”, and this range is about being playful with food. Truly eye-catching design and superb transparency. Cover your table with a whole setting.

# Duni Amuse-bouche®

- Eye-catching design
- Superb transparency

Material: PS -4°C to +80°C, max 30 min\*

New

Fine Food  
Solutions

## Duni Amuse-bouche®

No.	Article	Description	Vol. (cl)	Qty/ Cart.
1	161210	Spobe**	2,5	6x54
2	161209	Cover	5	6x22
3	161211	Pipette**	8	6x18
4	161208	Egg	6	6x10
5	161214	Oval XL	46	4x30
6	161217	Lid for Oval XL	-	4x30
7	161212	Square XL	68	4x29
8	161215	Lid for Square XL	-	4x29
9	161213	Tri XL	48	4x20
10	161216	Lid for Tri XL	-	4x20



1 New

\*\* Only to be used up to +40°C



2 New



3 New



4 New



5/6, Lid New



7/8, Lid New

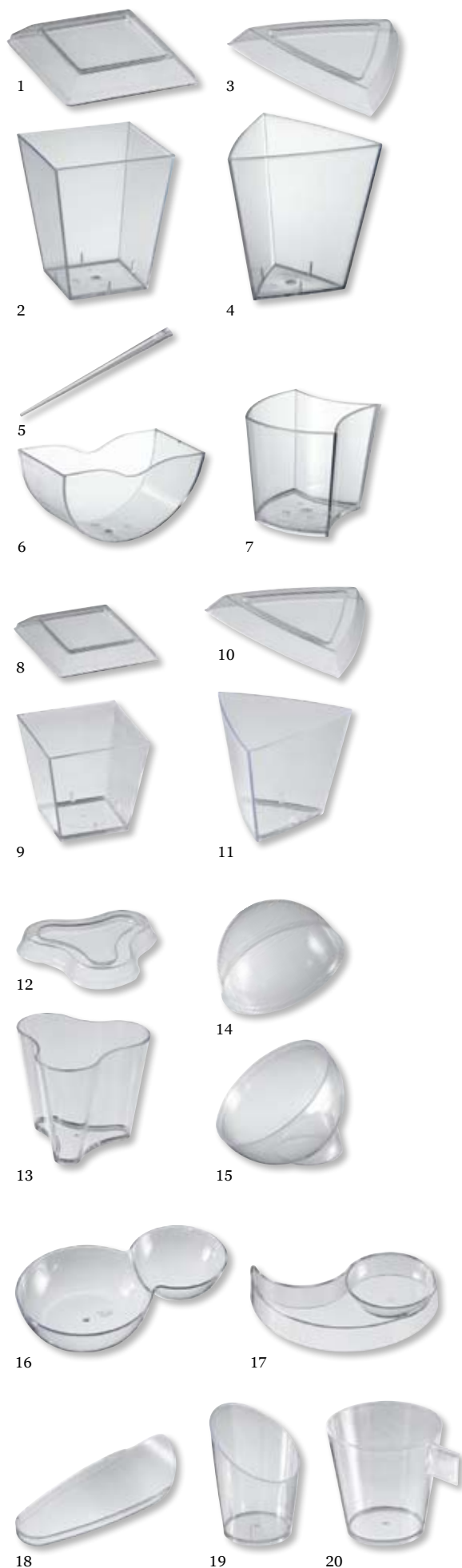


9/10, Lid New

\* The maximum time the box/bowl/tray is food approved to at maximum temperature.  
Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Duni Amuse-bouche®



- Eye-catching design
- Superb transparency

Material: PS -4°C to +80°C, max 30 min\*

## Duni Amuse-bouche®

No.	Article	Description	Qty/ Cart.
1	159723	Lid for Square large 	6x38
2	159721	Square large 	6x38
3	159724	Lid for Tri large	6x56
4	159722	Tri large	6x56
5	159720	Stick	6x1200
6	159718	Cradle	6x69
7	159719	Adds	6x44
8	157499	Lid for Square	6x100
9	157491	Square	6x100
10	157500	Lid for Tri	6x90
11	157492	Tri	6x90
12	157501	Lid for Organic Puzzle	6x100
13	157497	Organic Puzzle	6x100
14	157498	Lid for Globe	6x30
15	157489	Globe	6x30
16	157487	Lake	6x90
17	157490	Yamyum	6x30
18	157496	Flavour Power	6x72
19	157488	Food Tube	6x65
20	157493	Espresso	6x48
21	157495	Nut Shell	6x120
22	157502	Mini Fork	6x250
23	157503	Mini Spoon	6x250
24	159058	Box, 450 x 295 x 80 mm	1x40
25	159059	Box, 443 x 285 x 32 mm	1x40



\* The maximum time the box/bowl/tray is food approved to at maximum temperature.  
Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Fixpack<sup>®</sup> & Delipack

[Duni.com](http://Duni.com)

For quality and value for your money, these are your best bet. And Fixpack<sup>®</sup> has had a makeover! These high quality containers are perfect for the deli counter where small to large portions are sold.



## Fixpack<sup>®</sup>

The updated and redesigned Fixpack<sup>®</sup> features a secure closure and multipurpose design and appeals to customers looking for a simple solution they can rely on. Fixpack<sup>®</sup> comes in round and rectangular microwarmable containers. For each shape one lid fits all.

# Fixpack®

- Multipurpose
- One lid fits all
- Secure closure design

Material: PP -20°C to +100°C, max 240 min\*



## Fixpack® round

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159141	Fixpack® round	112x112x40	200	50x14
2	159142	Fixpack® round	112x112x61	300	50x14
3	<small>New</small> 160510	Fixpack® round	112x112x85	500	50x14
4	159143	Lid for 159141/159142/160510	112x112x6	-	50x14



- Multipurpose
- One lid fits all
- Secure closure design

Material: PP -20°C to +100°C, max 240 min\*



## Fixpack® rectangular

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159144	Fixpack® rectangular	146x110x41	350	50x10
2	159145	Fixpack® rectangular	146x110x54	500	50x10
3	<small>New</small> 160512	Fixpack® rectangular	146x110x83	750	50x10
4	159146	Lid for 159144/159145/160512	146x110x6	-	50x10



- Multipurpose
- Secure closure design

Material: APET -40 °C to +70°C, max 120 min\*



## Fixpack® portion cup

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161088	Fixpack® portion cup round	80x80x46	110	50x20
2	161089	Lid for 161088	92,7x92,7x8,6	-	50x20



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.





## Delipack

[Duni.com](https://www.duni.com)

The Delipack is our basic container range, featuring a secure closure and multipurpose design. All boxes are microwarmable and available in both round and rectangular shapes. For each shape one lid fits all – which simplifies stock keeping. Delipack is also economical.

# Delipack

- Multipurpose
- One lid fits all
- Secure closure design

Material: PP -20°C to +70°C and hot-fill, max 120 min\*



## Delipack round

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	156421	Delipack round	101x101x30	125	50x20
2	156422	Delipack round	101x101x37	200	50x20
3	156423	Delipack round	101x101x48	250	50x20
4	156424	Delipack round	101x101x61	300	50x20
5	156425	Delipack round	101x101x102	500	50x20
6	156426	Lid for 156421-156425	101x101	-	50x20



- Multipurpose
- One lid fits all
- Secure closure design

Material: PP -20°C to +70°C and hot fill, max 120 min\*



## Delipack rectangular

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	156427	Delipack rectangular	108x82x30	125	50x20
2	156428	Delipack rectangular	108x82x50	250	50x20
3	156430	Delipack rectangular	108x82x56	300	50x20
4	156420	Delipack rectangular	108x82x100	500	50x20
5	156429	Lid for 156427-28/156430/156420	108x82	-	50x20



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Cardboard

[Duni.com](https://www.duni.com)

This year, we have a variety of products for the efficient transport and display of fresh products, some familiar and some new and revolutionary.



## Duni ecoecho™ Cardboard range

For transporting fresh food for same day use such as sandwiches, salads, wraps and breads very attractively, choose our Duni ecoecho™ Cardboard range. This year, we have a variety of products manufactured using cardboard made of FSC-certified (Forest Stewardship Council) paper and PLA (polylactide) – a plastic made from renewable resources such as cellulose or cornstarch – for the windows. A range of these products can also be used in our DF Machines. Have a look at the **DUNIFORM®** section of this catalogue to find the sealable solutions.

# Cardboard Boxes

- Super clear windows of renewable material
- Superior product presentation
- FSC-certified cardboard

Material: Cardboard  $\pm 0^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$

PLA  $\pm 0^{\circ}\text{C}$  to  $+40^{\circ}\text{C}$

Cellulose  $\pm 0^{\circ}\text{C}$  to  $+40^{\circ}\text{C}$   
max 60 min\*

ecoecho™



## Cardboard Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159908***	Box rectangular with windows	120x110x45	450	200
2	159910***	Box rectangular with windows	200x120x45	900	250
3	159909***	Box rectangular with windows	200x155x45	1200	200
4	159911***	Wrap Box with window	90x50x130	-	1000
5	159912***	Sandwich Box double wedge with window	175x75x90	-	500
6	159913***	Paper Bag for roll/bagel/muffin**	280x150x55	-	1000
7	159914***	Paper Bag for baguette**	355x100x55	-	1000
8	161977***	Wok Box	100x100x110	950	200

\*\* Window made of cellulose.

\*\*\* Separate cup for dressing is recommended.



1



2



3



4



5



6



7



8



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Viking® & Aluminium Boxes

[Duni.com](https://www.duni.com)

The Viking® concept is for customers who need a solution that saves them space and weight and where handling needs to be fast and easy. The trays come partly assembled, and the base opens up to a plate for eating – very convenient! Duni also offers a wide range of sturdy aluminium boxes for transporting both hot and cold foods.

# Viking® & Aluminium Boxes

- Space- and weight-saving concept
- Base opens to a plate
- Partly assembled

Material: PAP/PP -20°C to +100°C and hot fill, max 30 min\*



## Viking® Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	200623	Viking® Box White	210x150x50	900	250
2	200923	Viking® Lid printed with Blue cutlery	210x150x30	-	250
3	152854	Viking® Lid White	210x150x30	-	250
4	200660	Viking® Box with hinged Lid, White	220x170x50	900	100



1



2



3



4



- Tray oven proof up to 250°C
- Various shapes and sizes
- Matching lids

Material: PAP/PP -20°C to +100°C, max 30 min\*

Material: Alu -20°C to +250°C



## Aluminium Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	150404	Aluminium Box with White paper Lid	140x115x35	450	400
2	150405	Aluminium Box with White paper Lid	220x128x33	700	400
3	150406	Aluminium Box with White paper Lid	220x155x38	850	400
4	150407	Aluminium Box with Aluminium Lid	313x212x43	2200	100
5	150408	Aluminium Box with Aluminium Lid	323x262x43	2700	100
6	150409	Aluminium Box with Aluminium Lid	325x265x55	3500	100
7	150410	Aluminium Box with Aluminium Lid	527x326x37	5200	40
8	150412	Aluminium Box with Aluminium Lid	527x326x80	10000	40



1



2



3



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Serving Accessories

The Duni Serving Accessories range offers both disposable and reusable products. Again, the key words here are functionality, convenience and, of course, quality.



## Everything you'll need for eating and drinking

You'll find products that fit all kinds of situations. You can choose from a wide range of plates, cutlery, glasses and cups in different qualities. Have a look!



**Duni.com** 

## Quality

When you choose Duni, you are choosing high-quality products. To make it easier for you to decide what quality best meets your needs, we have placed our products into 3 quality categories using the star system (see below). Look for the quality level tag to guide you through the assortment.



When only the best will do.  
Durable and beautiful.



The fine balance between good looks and good value for money.



The big winner when it comes to large events and price is an important factor.

## Duni Materials

Here is a quick view of the high-quality, highly functional materials we use in our Eating & Drinking range.

### **(PS) Polystyrene** -4°C to +80°C

Duni's most frequently used plastic. This clear or coloured stiff plastic has a flawless finish that makes it the number one choice for food and drink presentation.

### **(EPS) Expandable polystyrene** -4°C to +80°C

EPS is essentially air-filled polystyrene for additional lightness. It's a soft, white plastic with insulating properties making it ideal for more low-price outlets that serve hot and cold drinks.

### **(CPLA) Crystallized Polylactid acid** 0°C to +80°C

CPLA is a bio-polymer made of natural and renewable resources, such as cornstarch. Unlike many other biopolymers, CPLA is heat resistant up to 80 degrees, making it excellent for hot cup lids and cutlery. Depending on the thickness of the product, CPLA products may also be compostable, for example the hot cup lids.

### **(PLA) Polylactic acid** 0°C to +40°C

Duni cold drink cups and lids and some of our Duni ecoecho™ range salad bowls, deli food containers and dressing cups are manufactured using PLA (polylactide), a plastic made using 100% renewable materials, such as cornstarch. PLA is crystal clear and presents fresh food in its very best light.

### **(PC) Polycarbonate** -30°C to +120°C

Shatter Proof and dishwasher up to 2500 times, Polycarbonate is Duni's hardest plastic. It's ideal for environments where broken glass is normally a hazard, e.g. pool and spa areas, beachfront bars etc. And it will outlive most glasses making it economical too.

### **(PBS) Polybutylene succinate** 0°C to +90°C

One of the most advanced biopolymers. It has superior barrier and properties like normal plastics, but it is compostable.

# Duni ecoecho™ range



Material: -20°C to +120°C



## Fibre Plates

No.	Article	Description	Size Ø (cm)	Qty/ Cart.
1	161204	Plate, bleached	26	8x50
2	161205	Plate, bleached	22	8x50
3	161206	Plate, deep, bleached	18	10x50
4	161207	Plate, bleached	18	10x50
1	157179	Plate oval	22	10x50
2	157180	Plate	22	9x50
3	157181	Soup Plate	16	10x50
4	157182	Plate	18	8x50
5	157183	Plate	26	10x50



Material: (CPLA) 0°C to +80°C



## Cutlery

No.	Article	Description	Size (mm)	Qty/ Cart.
1	162023	Knife, heat resistant	150	10x100
2	162024	Fork, heat resistant	150	10x100
3	162025	Spoon, heat resistant	150	10x100
2	161203	Cutlery Pack, White with Napkin, Knife, Fork	-	1x250



Material: (PLA) up to 40°C



## Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	157862	Lid, for 57,5 cl	-	16x80
2	158631	Lid, dome for 57,5 cl	-	6x40
3	157861	Lid, for 39 cl	-	10x100
4	157857	Glass	16	20x50
5	157858	Glass	25	20x50
6	159717	Glass, single wrapped	25	1x500
7	157859	Glass	39	20x50
8	157860	Glass	57,5	16x40
9	153763	Straw, basic, 19,6 cm	-	100x100

# Duni ecoecho™ range



Material: (PBS/PLA) up to 90°C



## Hot Drink Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159924	Hot Drink Cup	12	20x50
2	159706	Hot Drink Cup	24	20x50
3	159707	Hot Drink Cup	35	16x50
4	159708	Hot Drink Cup	47	16x35
5	159712	Lid, heat resistant, for 24 cl	-	20x50
6	159713	Lid, heat resistant, for 35 cl & 47 cl	-	25x50



Material: (PBS/PLA) up to 90°C



## Hot Drink Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159709	Triple Wall Hot Drink Cup	24	20x25
2	159710	Triple Wall Hot Drink Cup	35	12x30
3	159711	Triple Wall Hot Drink Cup	47	12x20
4	159712	Lid, heat resistant, for 24 cl	-	20x50
5	159713	Lid, heat resistant, for 35 cl & 47 cl	-	25x50
6	161197	Triple Wall Hot Drink Cup, Brown	24	20x25
7	161198	Triple Wall Hot Drink Cup, Brown	35	12x30
8	161199	Triple Wall Hot Drink Cup, Brown	47	12x20



New

## Accessories

No.	Article	Description	Colour	Size	Vol (l)	Qty/ Cart.
1	161202	Poncho	White	-	-	20x1
2	161200	Garbage Bag	Green	-	125	16x10
3	161201	Take Away Bag	White	41 x 50 cm	-	1x500
4	160391	Stirrer Wood	unprinted	114 mm	-	50x100





# Glasses



1

Material: (PS) -4°C to +80°C



## Plastic Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159881	Wine Glass Millésime	10	76x12
2	159882	Wine Glass Millésime	15	60x10
3	159883	Wine Glass Millésime	17,5	51x10
4	159884	Wine Glass Millésime	20	45x10
5	155820	Wine Glass Millésime	23 (one piece)	6x18
6	101383	Wine Glass	24 (0,21 l)	20x12
7	119334	Champagne Glass	12 (75 ml)	16x10
8	120145	Champagne Glass, shrink wrapped	13,5 (0,1 l)	10x10
	107002	Champagne Glass, in display box	13,5 (0,1 l)	10x10
9	119102	Liquor Glass Château	5 (20 ml, 40 ml)	75x12
10	121417	Wine Glass Château	17	60x12
11	119499	Beer Glass Bavaria	27,5 (0,2 l)	35x30
12	127732	Beer Glass Bavaria	45 (0,4 l)	28x22
13	149147	Glass Tumbler, Diamond	25	35x30
14	159700	Longdrink Glass	20	48x10
15	119691	Longdrink Glass	28	50x10

Material: (PC) -30°C to +120°C



## Shatter Proof Glass

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	157043	Pitcher	180	1x6



# Glasses



Material: (PS) -4°C to +80°C



## Plastic Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	111251	Liquor Glass Crystallo	5 (0,04 l)	60x20
2	149146	Wine Glass Crystallo	18,5 (0,15 l)	60x15
3	127730	Coupe Glass Crystallo	6,5	85x40
4	127731	Lid for Coupe Glass	-	1x3400
5	127726	Juice Glass Crystallo	20	45x30
6	111258	Juice Glass Crystallo	23,6 (0,2 l)	41x30
7	149149	Tourmaline	23,6 (0,2 l)	25x40
8	149150	Tourmaline	31 (0,25 l)	15x40
9	510300	Glass Extra	38	15x40
10	507200	Glass	10	20x50
11	149148	Glass, hygiene wrapped	23,6 (0,2 l)	1050x1
12	127727	Glass	22,5	20x40
	119484	Drinksput 7,5 cm, Glass	22,5	2x500
13	127729	Glass	26,5	45x30
14	127724	Coupe Glass Crystallo	26 (0,2 l)	24x20
15	111255	Lid for Coupe Glass, 9,6 cm (flat)	-	20x100
	118890	Lid for Coupe Glass (dome)	-	25x20

Material: (PS) -4°C to +80°C



## Plastic Glasses



No.	Article	Description	Vol (cl)	Qty/ Cart.
1	156406	Glass Trend	10	20x50
2	155729	Glass Trend	12	20x50
3	153395	Glass Trend	16	20x50
4	153396	Glass Trend	25	20x50
5	153397	Glass Trend	30	20x50
6	153398	Glass Trend	39	20x50
7	153399	Glass Trend	62	16x25
8	153413	Lid for Glass Trend for 30 cl & 39 cl	-	10x100
9	157174	Lid for Glass Trend for 62 cl	-	16x80
10	516301	Shotglass	5 (0,04 l)	20x50
11	154744	Beer Glass Festival	40	20x50
12	154745	Beer Glass Festival	50	20x40
13	154743	Beer Glass Festival	63	14x50

# Cups



Material: (PS) -4°C to +80°C



## Plastic Coffee Cups

No.	Article	Description	Colour	Vol (cl)	Qty/ Cart.
1	116991	Plastic Coffee Cup	White	8	20x25
2	660389	Plastic Coffee Cup	White	17	33x25
3	118245	Plastic Coffee Cup	White	25	40x25
4	119503	Plastic Coffee Cup	White	37	24x20



Material: (PS) -4°C to +80°C



## Plastic Cups

No.	Article	Description	Colour	Vol (cl)	Qty/ Cart.
1	402900	Economy Cup	White	21	20x100
2	127740	Cup	White/Brown	21	20x100
3	402500	Cup	White	21	20x100
4	401300	Cup	White	12	50x80
5	111267	Buttercup Plastic	-	3	48x50
	127762	Lid for Buttercup	White	-	1x2400
6	153779	Cup	White/Brown	18	16x50
7	153780	Cup	White	21	16x50
	153778	Cup	White/Brown	21	16x50



Material: (PS) -4°C to +80°C



## Plastic Coffee Cups

No.	Article	Description	Colour	Vol (cl)	Qty/ Cart.
1	100191	Duni Combi Cup	White	21	25x80
2	91892	Holder Duni Combi Cup	Blue	-	15x10
	91893	Holder Duni Combi Cup	Bordeaux	-	15x10
3	141749	Wall dispenser for Duni Combi Cups	-	-	10x1
4	103538	One-o-matic for Cups	-	12	6x1
	103539	One-o-matic for Cups	-	20-21	6x1
5	808022	Table dispenser Cup & Holder	-	-	1x1

# Cups



Material: (EPS) -4°C to +80°C



## Thermo Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	152118	Thermo Cup	19	40x25
	152112	Lid for Thermo Cup for 19 cl	-	10x100
2	152119	Thermo Cup	23	40x25
	152113	Lid for Thermo Cup for 23 cl	-	10x100
3	152120	Thermo Cup	30	20x25
	152114	Lid for Thermo Cup for 30 cl	-	10x100
4	152121	Thermo Cup	35	20x25
	152115	Lid for Thermo Cup for 35 cl	-	10x100



Material: (PS) -4°C to +80°C



## Hot Drink Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159701	Heat Barrier Cup	24	20x50
2	159702	Heat Barrier Cup	35	16x50
3	159703	Heat Barrier Cup	47	16x35
4	159704	Lid for Heat Barrier Cup for 24 cl	-	20x50
5	159705	Lid for Heat Barrier Cup for 35 cl & 47 cl	-	20x50

Material: (PS) -4°C to +80°C



## Hot Drink Cups



No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159920	Cup "Coffee Quick"	12	16x80
2	159921	Cup "Coffee Quick"	24	20x50
3	159922	Cup "Coffee Quick"	35	16x50
4	159923	Cup "Coffee Quick"	47	16x35
5	159704	Lid for "Coffee Quick" Cup for 24 cl	-	20x50
6	159705	Lid for "Coffee Quick" Cup for 35 cl & 47 cl	-	20x50

Material: (PS) -4°C to +80°C



## Paper Cups



No.	Article	Description	Vol (cl)	Qty/ Cart.
1	153760	Cup "Café Stripe"	20	30x75
2	153759	Cup with handle "Café Flower"	20	20x80
3	778206	Cup with handle, White	20	20x80
4	100514	Cup, White	20	30x75

# Plastic Plates, Plastic Platters and Dessert Bowls



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Material: (PS) -4°C to +80°C



## Plastic Plates

No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	142978	Party Tray with hole	Transparent	20x20	1x10
2	138026	Plate	White	23x17x2	2x100



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Material: (PS) -4°C to +80°C

## Plastic Platters

No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	151895	Plastic Platters	Silver	ø 31	10x2
2	151894	Plastic Platters	Silver	45	13x2



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Material: (PS) -4°C to +80°C

## Dessert Bowls

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	157177	Lid for 18 cl	-	20x50
2	157178	Lid for 23 cl	-	20x50
3	157175	Dessert Bowl	18	20x50
4	157176	Dessert Bowl	23	20x50
5	119568	Bowl	25	20x75



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Material: (PS) -4°C to +80°C



## Plastic Plates

No.	Article	Description	Colour	Size Ø (cm)	Qty/ Cart.
1	92361	Plate, 3-compartments	White	26	2x50
2	141610	Plate, 3-compartments	Black	26	2x50
3	92360	Plate	White	26	2x50
4	93962	Lid, Ø 26 cm plate	-	5 cm high	2x50
5	92321	Plate	White	22	10x50
6	93942	Lid, Ø 22 cm plate	-	4 cm high	2x50
7	141609	Plate	Black	26	2x50
8	141.611	Plate	Black	22 cm	10x50



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Material: (PS) -4°C to +80°C



## Plastic Plates

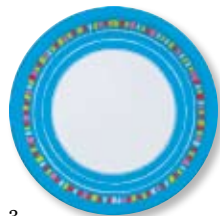
No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	152116	Plate	White	Ø 18	10x50
2	461900	Egg-cup	White	-	23x100
3	408500	Demo-plate	White	8	23x150

# Paper Plates



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0°C to +80°C



## Paper Plates

No.	Article	Description	Colour	Size (Ø cm)	Qty/ Cart.
1	159738	Soup Bowl	White	18	8x100
2	159739	Paper Plate	White	22	5x50
3	159740	Paper Plate	Blue rim	22	5x50
4	159741	Paper Plate	Orange rim	22	5x50
5	159742	Paper Plate	Yellow rim	22	5x50

0°C to +80°C



## Paper Plates

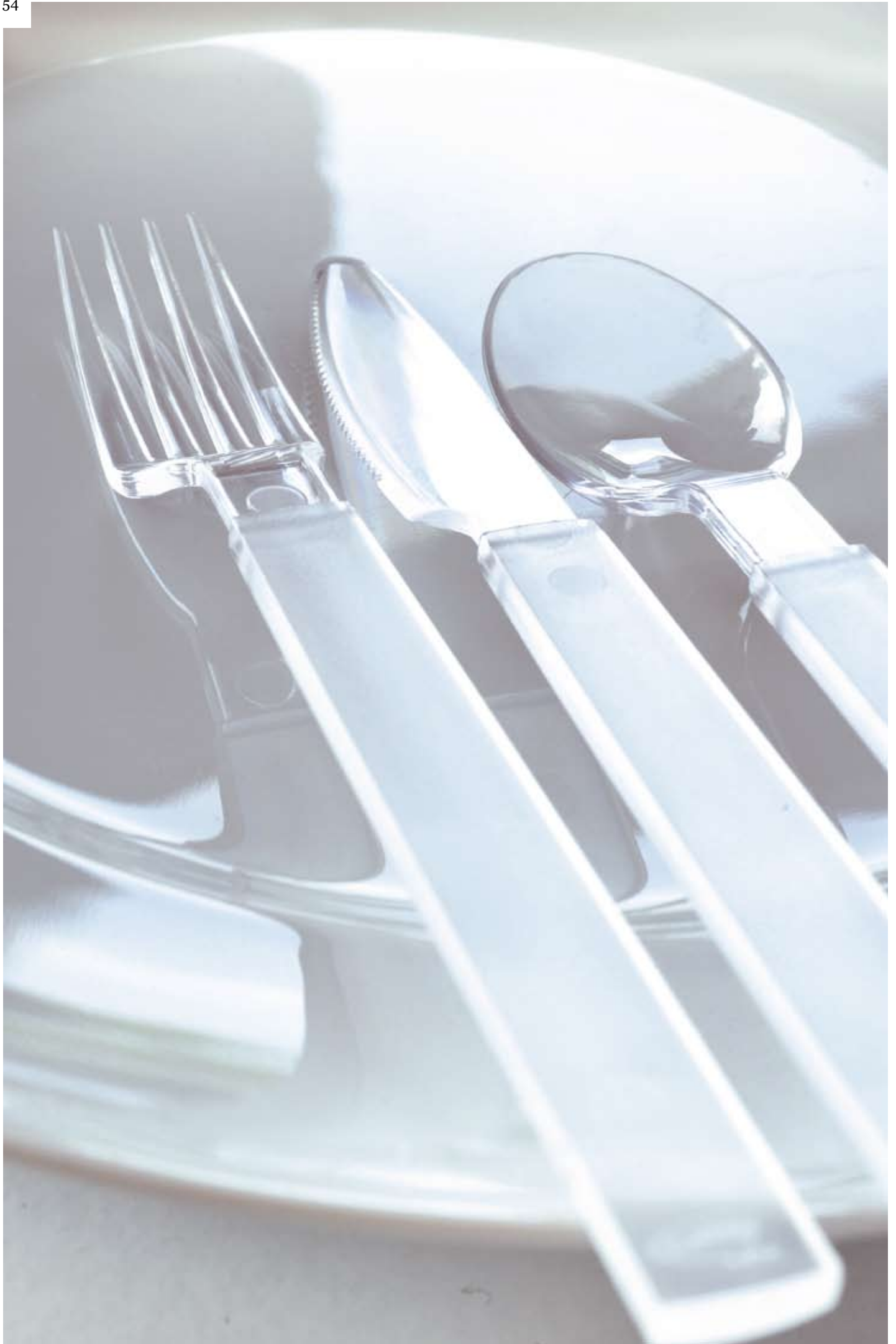
No.	Article	Description	Colour	Size (Ø cm)	Qty/ Cart.
1	159736	Paper Plate	White	18	12x50
2	134427	Paper Plate	White	23	12x50
3	159737	Paper Plate	White	23	12x100

0°C to +25°C

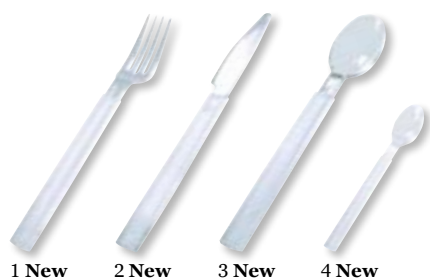


## Paper Plates

No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	159733	Paper Plate	White	Ø 15	6x100
2	159734	Paper Plate	White	Ø 18	6x100
3	159735	Paper Plate	White	Ø 23	6x100
4	142980	Cardboard Sausage Plate	White	13x20	4x250
5	794506	Demo-Plate	White	Ø 8,5	1x2000



# Cutlery



Material: PS -4°C to +80°C



New

## Cutlery Libra

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	161189	Fork	Transparent	185	20x12
	161190	Fork	Transparent	185	20x40
2	161191	Knife	Transparent	188	20x12
	161192	Knife	Transparent	188	20x40
3	161193	Spoon	Transparent	185	20x12
	161194	Spoon	Transparent	185	20x40
4	161195	Coffee Spoon	Transparent	132	20x12
	161196	Coffee Spoon	Transparent	132	20x40

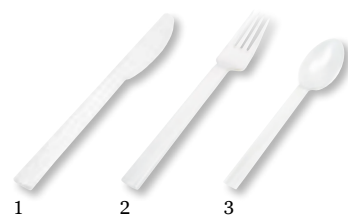


Material: PS -4°C to +80°C



## Cutlery Flair

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	159728	Knife	Metallised	200	10x40
2	159729	Fork	Metallised	190	10x40
3	159730	Spoon	Metallised	190	10x40
4	159731	Mini Fork	Metallised	105	50x40
5	159732	Mini Spoon	Metallised	105	50x40



Material: PS -4°C to +80°C



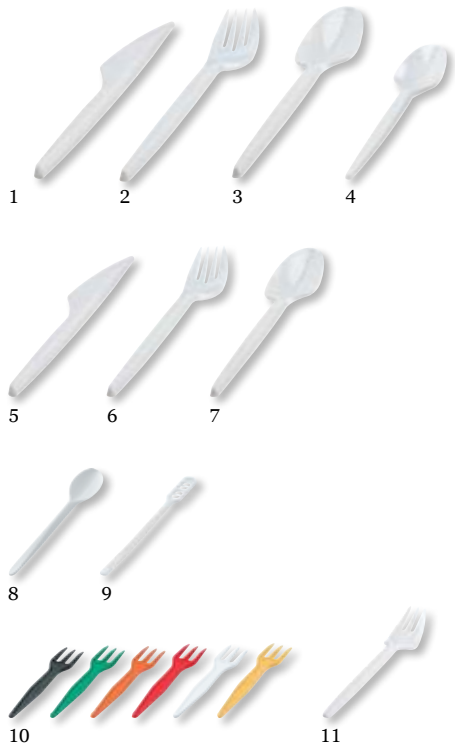
## Cutlery Victoria

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	159725	Knife	Transparent	170	20x50
2	159726	Fork	Transparent	170	20x50
3	159727	Spoon	Transparent	170	20x50
4	154863	Knife	Transparent	190	10x50
	154864	Knife	Transparent	190	1x1000
5	154866	Fork	Transparent	190	10x50
	154865	Fork	Transparent	190	1x1000
6	154867	Spoon	Transparent	190	10x50
	154868	Spoon	Transparent	190	1x1000
7	154870	Dessert Spoon	Transparent	160	10x50
	154869	Dessert Spoon	Transparent	160	1x1000



# Cutlery

Material: PS -4°C to +80°C



## Cutlery

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	154856	Knife Grand	White	180	30x100
2	154857	Fork Grand	White	180	30x100
3	154928	Spoon Grand	White	180	30x100
4	149136	Coffee Spoon Grand	White	125	30x100
	119011	Coffee Spoon Grand	White	125	1x2000
5	154860	Knife Petit	White	165	30x100
6	154861	Fork Petit	White	165	30x100
7	154862	Spoon Petit	White	165	30x100
8	143583	Coffee Spoon	White	115	8x250
	143582	Coffee Spoon	White	115	2x1000
9	153523	Stirrer	White	112	5x1000
	153522	Stirrer in dispenser box	White	112	6x2000
10	118957	Chip Fork assorted colours	-	85	5x1000
11	157184	Combifork	White	135	4x250



# Cutlery and Accessories



Material: (PS) -4°C to +80°C



## Cutlery Packs

No.	Article	Description	Colour	Qty/ Cart.
1	111278	Napkin, Knife, Fork	White	1x250
2	119025	Napkin, Knife, Fork, Coffee Spoon	White	1x250
3	119030	Napkin, Knife, Fork, Pepper/Salt	White	1x250
4	120616	Napkin, Knife, Fork, Coffee Spoon, Pepper/Salt	White	1x250
5	111279	Napkin, Knife, Fork, Coffee Spoon, Pepper/Salt	White	1x250



Material: (PS) -4°C to +80°C



## Cutlery Single Wrapped

No.	Article	Description	Size (mm)	Qty/ Cart.
1	153985	Knife	195	1x250
2	153984	Fork	195	1x250
3	153982	Spoon	165	1x250
4	153983	Coffee Spoon	125	1x250

- Multifunctional design
- Fits into Duni Gourmet™ round

Material: PAP/PS -4°C to +70°C, max 120 min



## Pick'n Eat

No.	Article	Description	Colour	Size LxWxH	Qty/ Cart.
1	149144	Pick'n Eat with napkin	White/Transparent	105x20	500
2	149292	Pick'n Eat	Transparent	105x20	4x250



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## Accessories

No.	Article	Description	Size (mm)	Qty/ Cart.
1	353830	Dental Sticks	-	6x1000
2	778092	Dental Sticks	-	3x3000
3	119193	Refreshing Towel, lemon scent	71x51	1x1000
4	119194	Refreshing Towel	71x51	1x1000
5	142981	Dispenser box filled with Refreshing Towel, lemon scent	71x51	6x250
	121296	Airsickness Bag, paper, White/Blue	250x120	1x500



## Serving Platters

[Duni.com](https://www.duni.com)

Duni Serving Platters come in a variety of shapes, sizes and qualities. They are perfect for everything from hot main courses to salads and desserts and are made of rPET. Perfect for caterers who want to serve their hors d'oeuvres in style and events where food is prepared beforehand and transported and placed directly on the buffet table.

# Serving Platters with Lids

- Serving trays for excellent display of the food on the buffet
- Clear, tight lids perfect for transportation
- Made of recycled PET material

Material: rPET -40°C to +70°C, max 120 min\*



## Serving Platters with Lids

No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	159794	Platter octagonal	Black	305x305x25	50
2	159798	Lid for 159794	Transparent	305x305x49	50
3	159795	Platter octagonal	Black	360x240x25	50
4	159799	Lid for 159795	Transparent	360x240x49	50
5	159796	Platter octagonal	Black	460x300x25	50
6	159800	Lid for 159796	Transparent	460x300x63	50
7	159797	Platter rectangular	Black	460x300x25	50
8	159801	Lid for 159797	Transparent	460x300x63	50



- Various shapes and sizes

Material: ALU -20°C to +250°C

## Serving Platters oval

No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	150400	Serving Platter	Aluminium	333x233x25	80
2	150401	Serving Platter	Aluminium	445x295x25	50
3	150402	Serving Platter	Aluminium	545x360x25	40



1/2/3



\* The maximum time the box/bowl/tray is approved for food at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# DUNIFORM®

At Duni, we take food packaging very seriously. This is because it has become much more than just a transport system and a part of the food product. Therefore, packaging has a significant impact on food's perception. What's more, consumers' expectations go beyond the surface today and insist on packaging being functional, as well. Duni's expertise lies in helping you find the right combination of tray, sealing machine and film that will allow your business to grow. And as you grow, the flexible **DUNIFORM®** concept grows with you.



[Duni.com](http://Duni.com)



## Cardboard Trays

This year, we have a variety of products manufactured using cardboard made of FSC-certified (Forest Stewardship Council) paper and PLA (polylactide) – a plastic made from renewable resources such as corn starch – for the windows. This range is sealable in our DF Machines.

**Page 62 – 63**

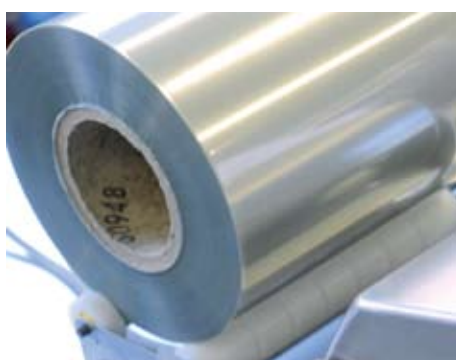


## Trays

The DUNIFORM® tray range comes in different materials, such as PP, CPET, APET, which all have specific properties, e.g. different temperature, durability and clarity levels.

- PP Trays
- CPET Soup Bowl Trays
- APET Trays
- Mineral Trays

**Page 64 – 81**



## Films

The sealing film assortment is divided into three categories: film for PP trays, film for PET trays and Universal film that seals on PP and CPET as well as on APET. The properties differ between the categories when it comes to anti-fog, cold peel, hot peel, etc.

- PP Film
- PET Film
- Universal Film

**Page 82 – 83**



## Machines

The range covers machines from manual to semi-automatic machines with or without vacuum and gas properties. All machines are made of stainless steel for maximum durability and safety.

- Manual machines
- Semi-automatic machines
- MAP machines

**Pages 84 – 101**



## Transport

To keep food hot or cold during lengthy food transports, DUNIFORM® supplies a range of sturdy Thermo Bags, Boxes and Temperature Control Equipment.

- Thermo Bags & Boxes
- Temperature Control Equipment

**Pages 102 – 105**



## Duni ecoecho™ Cardboard range

[Duni.com](https://www.duni.com)

For transporting fresh food such as sandwiches, salads, and ready meals very attractively, choose our Duni ecoecho™ Cardboard range. This year, we have a variety of products manufactured using cardboard made of FSC-certified (Forest Stewardship Council) paper and PLA (polylactide) – a plastic made from renewable resources such as corn starch – for the windows. The trays are microwarmable when the window is removed, and this range is sealable in our DF Machines. There is no need to change the sealing plate in the machine when you make the change over to a different cardboard tray. Simply change the cassette and you are all set. This is possible due to a unique function that has been filed for patent pending.

# Duni ecoecho™ Cardboard range

- Super clear windows of renewable material (PLA)
- Superior product presentation
- FSC-certified Cardboard and windows of renewable material

Material: Cardboard  $\pm 0^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$ , max 15 min without window  
 PLA  $\pm 0^{\circ}\text{C}$  to  $+40^{\circ}\text{C}$ , max 60 min with window\*



## Cardboard/PLA Trays

No.	Article	Description	Comp	Cassette	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159791***	Cardboard Tray Sandwich**	1	160054 DF10	170x75x90	-	500
2	159790***	Cardboard Tray Square**	1	160053 DF10/20	115x115x50	550	250
3	159789***	Cardboard Tray Rectangular**	1	160051 DF10/20	200x120x45	900	250
4	159793***	Cardboard Tray Square**	1	160050 DF10/20	165x165x45	1000	250
5	159792***	Cardboard Tray Rectangular**	1	161267 DF10/20	195x165x45	1200	250

\*\* Remove lid before microwaving

\*\*\* Separate cup for dressing is recommended.



1| Fill the sealable tray with cold food.



2| Place the sealable tray in the sealing machine.



3| Fold the lid over the sealable tray and seal.



4| Take the sealed tray out from the sealing machine, and let it sit for a couple of minutes.



5| Remove the window cover.



6| The sealed tray is ready for distribution to your point of sales.

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](http://Duni.com)

# Trays for every purpose

The market for prepared and take-away food is growing immensely, and the demand for high quality secure packaging is growing with it. The **DUNIFORM**® tray range comes in a variety of materials, such as PP, CPET and APET, which all have specific properties, such as different temperature, durability and clarity levels. All tray solutions are accompanied by tailor-made sealing solutions.



## PP Side Dish Trays

The Side Dish Trays are perfect when you want to offer a dessert or complementary food to the main dish. The sturdy design makes it easy to stack.

# PP Side Dish Trays

- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Numerous size and colour options



Material: PP -20°C to +120°C, max 60 min\*



## PP – Side Dish Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	758512	PP Tray	1	Black	140152 (2 cav.)**	138x114x35	350	300
2	758510	PP Tray	1	White	140152 (2 cav.)**	138x114x35	350	300
3	758516	PP Tray	1	Transparent	140152 (2 cav.)**	138x114x35	350	300
4	758002	PP Tray	1	Black	140152 (2 cav.)**	138x114x53	470	300
5	758000	PP Tray	1	White	140152 (2 cav.)**	138x114x53	470	300
6	758006	PP Tray	1	Transparent	140152 (2 cav.)**	138x114x53	470	300
7	758602	PP Tray	1	Black	140152 (2 cav.)**	138x114x70	630	276
8	758601	PP Tray	1	White	140152 (2 cav.)**	138x114x70	630	276
9	758606	PP Tray	1	Transparent	140152 (2 cav.)**	138x114x70	630	276
10	757502	PP Tray	2	Black	140153 (2 cav.)	138x114x53	240/120	480
11	757501	PP Tray	2	White	140153 (2 cav.)	138x114x53	240/120	480
12	757506	PP Tray	2	Transparent	140153 (2 cav.)	138x114x53	240/120	480

\*\* DF25 cassette, 152411 (4 cav.), also available



- Excellent de-nesting properties
- Perfect size for soup with handles for easy transportation
- Extra wide sealing rim



Material: PP -20°C to +100°C, max 60 min\*

## PP – Soup Bowl Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	147908	Soup Bowl	1	Black	148354	153x153x60	500	480



- De-nesting
- Perfect size for soup with handles for easy transportation
- Extra wide sealing rim



Material: CPET -40°C to +220°C, max 30 min\*

## CPET – Soup Bowl Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	119142	Soup Bowl	1	White	148354	165x150x50	500	500



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com)

## PP Take-Away Trays

The PP Take-Away range is available in one, two, three and five compartments, different depths and colours – a solution for a huge variety of requirements. A smaller tray for side dishes in CPET has been developed when heating in an oven is necessary. With its strong and wide rim, the Take-Away range is well suited for sealing, with or without MAP (Modified Atmosphere Packaging) technology. An APET lid is also available for saving unfinished meals. Perfect presentation, secure transport and an enhanced eating experience are what best characterises the **DUNIFORM**® Take-Away range.

## Our new Mineral Trays

Our new Mineral Take-Away Trays are produced using less plastic and are designed in a matte finish. They contain a mix of PP and minerals which increases the use of environmentally harmless material and they are placed within our Duni ecocho™ range. Also this new product line is produced with less energy consumption.

## PP/Mineral & Take-Away Trays



New



1 New

- Same properties as other PP trays
- Less plastic is used
- more environmental friendly

Material: PP/Mineral -20°C to +120°C, max 60 min\*



2 New



3 New



6 New



4 New



5 New

### PP – Mineral Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161149	PP/Mineral Take-Away Tray	1	Black	150020	250x159x43	1100	246
2	161150	PP/Mineral Take-Away Tray	2	Black	150021	250x159x45	700/400	246
3	161151	PP/Mineral Take-Away Tray	3	Black	150022	250x159x48	550/350/200	246
4	161164	PP/Mineral Take-Away Tray	1	Black	161171	215x148x41	900	336
5	161165	PP/Mineral Take-Away Tray	2	Black	161172	215x148x47	500/400	332
6	161152	PP/Mineral Tray 1/2 GN	1	Black	141550 DF25	325x265x60	4000	100

- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Numerous size and colour options

Material: PP -20°C to +120°C, max 60 min\*



1/2



3/4



5/6



7/8



9/10



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### PP – Take-Away Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	149882	PP Take-Away Tray	1	Black	150020	250x159x43	1100	246
2	155054	PP Take-Away Tray	1	White	150020	250x159x43	1100	246
3	154063	PP Take-Away Tray	1	Black	150020	250x159x55	1400	228
4	154486	PP Take-Away Tray	1	White	150020	250x159x55	1400	228
5	154064	PP Take-Away Tray	1	Black	150020	250x159x70	1750	220
6	154487	PP Take-Away Tray	1	White	150020	250x159x70	1750	220
7	149883	PP Take-Away Tray	2	Black	150021	250x159x45	700/400	246
8	155055	PP Take-Away Tray	2	White	150021	250x159x45	700/400	246
9	149884	PP Take-Away Tray	3	Black	150022	250x159x48	550/350/200	246
10	155056	PP Take-Away Tray	3	White	150022	250x159x48	550/350/200	246
11	154755	PP Take-Away Tray	5	Black	155621	250x159x46	85/115/180/270/290	240

- Enables re-closure of the tray
- Gives the possibility to save unfinished meals

Material: APET -40°C to +70°C, max 120 min\*



1

### APET – Lid for Take-Away Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	155620	APET Take-Away	-	Transparent	-	256x163x12	-	246

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# PP – Take-Away Trays & PP – HMR Trays

- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Optimal meal size

Material: PP -20°C to +120°C, max 60 min\*



New



## PP – Take-Away Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161097	PP Take-Away Tray	1	Black	161171 DF10/20	215x148x41	900	336
2	161098	PP Take-Away Tray	2	Black	161172 DF10/20	215x148x47	500/400	332



1 New



2 New



- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP

Material: PP -20°C to +120°C, max 60 min\*



## PP – HMR Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	105222	PP HMR Tray	1	Black	140156**	215x148x40	800	200
2	700051	PP HMR Tray	1	White	140156**	215x148x40	800	200
3	105223	PP HMR Tray	1	Black	140156**	215x148x50	1000	200
4	700052	PP HMR Tray	1	White	140156**	215x148x50	1000	200
5	149885	PP HMR Tray	1	Black	140156**	215x148x70	1300	280
6	133706	PP HMR Tray	2	Black	140154	215x148x50	700/200	200
7	700053	PP HMR Tray	2	White	140154	215x148x50	700/200	200
8	105224	PP HMR Tray	2	Black	140155	215x148x50	500/400	200
9	101631	PP HMR Tray	2	White	140155	215x148x50	500/400	200

\*\* DF25 cassette, 152415 (2 cav.), also available



1/2



3/4



6/7



8/9



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## PP – 1/4 GN Menu Trays & PP – 1/4 GN Trays [Duni.com](https://www.duni.com)

The standardised size of 1/4 GN (Gastro norm) makes this Tray range optimal for efficient distribution. Duni offers special transport solutions made to fit 1/4 GN perfectly. Pack and serve single meal portions with our Menu Trays or family size portions in our deeper one-compartment Trays – this range covers it all.

# PP – ¼ GN Menu Trays & PP – ¼ GN Trays

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Numerous size and colour options

Material: PP -20°C to +120°C, max 60 min\*



## PP – ¼ GN Menu Trays (flat rim)

No.	Article	Description	Comp	Colour	Cassette DF10/20, DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	757102	PP ¼ GN Tray	1	Black	140149 DF10/20 152407 DF25 (2 cav.)	265x162x40	1180	225
2	757110	PP ¼ GN Tray	1	White	140149 DF10/20 152407 DF25 (2 cav.)	265x162x40	1180	225
3	757106	PP ¼ GN Tray	1	Transparent	140149 DF10/20 152407 DF25 (2 cav.)	265x162x40	1180	225
4	757202	PP ¼ GN Tray	2	Black	140150 DF10/20 152408 DF25 (2 cav.)	265x162x43	630/500	225
5	757210	PP ¼ GN Tray	2	White	140150 DF10/20 152408 DF25 (2 cav.)	265x162x43	630/500	225
6	757302	PP ¼ GN Tray	3	Black	140151 DF10/20 152406 DF25 (2 cav.)	265x162x45	500/380/ 210	225
7	757310	PP ¼ GN Tray	3	White	140151 DF10/20 152406 DF25 (2 cav.)	265x162x45	500/380/ 210	225



- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP

Material: PP -20°C to +120°C, max 60 min\*



## PP – ¼ GN Trays

No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	152345	PP ¼ GN Tray	1	Black	147611(2 cav.)**	265x161x60	1650	200
2	152344	PP ¼ GN Tray	1	White	147611(2 cav.)**	265x161x60	1650	200
3	115580	PP ¼ GN Tray	1	Black	147611(2 cav.)***	265x161x80	2000	200
4	115680	PP ¼ GN Tray	1	White	147611(2 cav.)***	265x161x80	2000	200
5	117100	PP ¼ GN Tray	1	Black	147611(2 cav.)***	265x161x100	2600	192
6	118100	PP ¼ GN Tray	1	White	147611(2 cav.)***	265x161x100	2600	192

\*\* DF10/20 cassette, 147609, also available

\*\*\* Can also be sealed in DF10 with cassette 147609



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Duni Sous Scellage®

[Duni.com](https://www.duni.com)

With the design-protected Duni Sous Scellage® tray, two worlds come together. It combines all the benefits of sous-vide, where the food is cooked in a sealed pouch, with all the advantages of a tray.

# Duni Sous Scellage®



## Duni Sous Scellage® – A truly innovative way of cooking

With the Sous Scellage® tray, food can be prepared, cooked, distributed and served using the same tray. Use an insert, and two layers of food can be cooked at the same time in the same tray. The food is gently cooked in a sealed atmosphere at low temperatures (preferably below 75°C), which keeps all the delicious flavour and juices in the cooked product intact. The result is tender food cooked to perfection.

## Improve your distribution and handling immensely with the Duni Sous Scellage®

### Benefits:

- One tray for preparation, cooking and serving – also means less risk of contamination
- MAP enables longer shelf life, so preparation can take place well in advance
- No risk of contamination risk due to the hermetically sealed tray
- Improved storage, since less space is needed, you can store 1/3 GN on the same space as 1/2 GN, due to the dual layer in the tray
- Reduced transport; no steel canteens have to be returned or washed



## Maximise the quality of your food with Duni Sous Scellage®

### Benefits:

- The gentle cooking in Duni Sous Scellage® retains vitamins in the food
- Flavour and texture will still be good even if the food is cooked too long
- Food can stay warm without drying out
- Always new hygienic trays with Duni Sous Scellage®
- No additional staff training needed for baking the food after it has been prepared and packaged



## Duni Sous Scellage® provides the benefits of a combi-oven in a conventional oven

· Satellite kitchens only need to have a conventional oven to reach the same high-end result as in a combi-oven. This is possible due to the construction and the hermetically sealed Duni Sous Scellage® tray.

- Improves quality, distribution and handling
- Cook in tray
- Two level cooking

Material: PP -20°C to +100°C, max 120 min\*



## PP – 1/2 GN Duni Sous Scellage® Trays

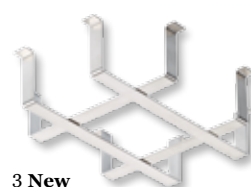
No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	155600	PP – Tray	1	Silver	141550	325x265x87	5200	96
2	155601	Insert, PP/Mineral	-	White	-	332x227x3	-	200
3	New 160546	Bain Marie stand Stainless steel	-	Silver	-	325x265x87	-	1



1



2



3 New



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## PP – 1/3 & 1/2 GN Trays

- Suitable for hot, cold, deli, vacuum and MAP
- Numerous size and colour options

Material: PP -20°C to +120°C, max 60 min\*



1



2/3



4



5



6



7



8



10/11



9



12

### PP – 1/3 & 1/2 GN Trays

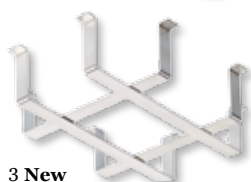
No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	142529	PP Tray 1/3 GN	1	White	150023	325x176x65	2500	144
2	133726	PP Tray 1/2 GN	1	Black	141550	325x265x40	2700	100
3	114040	PP Tray 1/2 GN	1	White	141550	325x265x40	2700	100
4	114050	PP Tray 1/2 GN	1	White	141550	325x265x50	3400	100
5	115542	PP Tray 1/2 GN	1	Black	141550	325x265x60	4000	100
6	114060	PP Tray 1/2 GN	1	White	141550	325x265x60	4000	100
7	115543	PP Tray 1/2 GN	1	Black	141550	325x265x80	5000	96
8	114080	PP Tray 1/2 GN	1	White	141550	325x265x80	5000	96
9	143309	PP Tray 1/2 GN	1	Blue	141550	325x265x80	5000	96
10	115544	PP Tray 1/2 GN	1	Black	141550	325x265x100	6300	92
11	114100	PP Tray 1/2 GN	1	White	141550	325x265x100	6300	92
12	152510	PP Tray 1/2 GN	3	Black	141550	325x265x50	3x800	100



1



2



3 New

- Improves quality, distribution & handling
- Cook in tray
- 2 level cooking

Material: PP -20°C to +100°C, max 120 min\*



### PP – 1/2 GN Duni Sous Scellage® Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	155600	PP Tray	1	Silver	141550	325x265x87	5200	96
2	155601	Insert, PP/Mineral	-	White	-	332x227x3	-	200
3	New 160546	Bain Marie stand Stainless steel	-	Silver	-	325x265x87	-	1

- Improves presentation
- Enables re-closure after seal is broken

Material: APET -40°C to +70°C, max 120 min\*

New

### APET – Lid for 1/2 GN Trays

No.	Article	Description	Comp	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	160801	APET Lid 1/2 GN	1	Transparent	325x266	-	60



1 New

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## CPET – Small Portion Trays

[Duni.com](https://www.duni.com) 

Small Portion Trays in CPET are ideal when you want to offer complementary dishes that need to be baked at higher temperatures. Good for food or desserts.

# CPET – Small Portion Trays

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Oven-safe

Material: CPET -40°C to +220°C, max 30 min\*



## CPET – Small Portion Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	157356	CPET Small Portion Tray	1	Black	157385	160x103x35	370	750
2	145689	CPET Small Portion Tray	1	White	157385	160x103x35	370	750
3	115483	CPET Small Portion Tray	1	Black	140249 (2 cav.)	171x127x35	510	900
4	115482	CPET Small Portion Tray	1	White	140249 (2 cav.)	171x127x35	510	900
5	148217	CPET Small Portion Tray	1	Black	140249 (2 cav.)	171x127x50	670	840
6	151221	CPET Small Portion Tray	1	White	140249 (2 cav.)	171x127x50	670	840
7	151304	CPET Small Portion Tray	1	Black	140163	187x137x34	600	520
8	151375	CPET Small Portion Tray	1	Black	140163	187x137x40	700	480
9	151376	CPET Small Portion Tray	1	White	140163	187x137x40	700	480
10	115489	CPET Small Portion Tray	2	White	140189	187x137x36	260/300	640
11	115490	CPET Small Portion Tray	1	White	140164**	188x119x36	525	750
12	115491	CPET Small Portion Tray	1	White	140164**	188x119x54	760	480
13	138005	CPET Small Portion Tray square	1	White	152401	100x100x50	300	1320
14	138007	CPET Small Portion Tray rect.	1	White	152405	210x100x50	685	660

\*\* DF10/20 cassette, 140169 (2 cav.), also available



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## CPET – Menu & 1/2 GN Tray

[Duni.com](https://www.duni.com)

This range is well suited for any kind of high volume catering. Its high heat resistance properties make it suitable for cooking or reheating in the oven up to 220°C. Prepare your portions in a central kitchen and reheat them in satellite kitchens just in time.

## CPET – Menu & 1/2 GN Trays



1/2



3/4



5/6



7/8



9/10



11

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Oven-safe

Material: CPET -40°C to +220°C, max 30 min\*



### CPET – Menu Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	115495	CPET Menu Trays	1	Black	140162**	225x175x34	960	300
2	115494	CPET Menu Trays	1	White	140162**	225x175x34	960	300
3	122018	CPET Menu Trays	1	Black	140162**	225x175x43	1200	300
4	115503	CPET Menu Trays	1	White	140162**	225x175x43	1200	300
5	153414	CPET Menu Trays	1	Black	140162**	225x175x54	1500	270
6	153422	CPET Menu Trays	1	White	140162**	225x175x54	1500	270
7	151305	CPET Menu Trays	2	Black	140160***	225x175x35	515/370	250
8	151306	CPET Menu Trays	2	White	140160***	225x175x35	515/370	250
9	115505	CPET Menu Trays	2	Black	140160***	225x175x43	655/455	300
10	115504	CPET Menu Trays	2	White	140160***	225x175x43	655/455	300
11	115502	CPET Menu Trays	3	White	140159	225x175x34	350/300/200	350
12	151307	CPET Menu Trays	3	Black	140158****	225x175x34	430/225/165	250
13	151728	CPET Menu Trays	3	White	140158****	225x175x34	430/225/165	250
14	115506	CPET Menu Trays	3	Black	140158****	225x175x43	525/275/205	300
15	132346	CPET Menu Trays	3	White	140158****	225x175x43	525/275/205	300
16	147599	CPET Menu Trays	3	Black	147600	225x175x43	220/220/560	300

\*\* DF25 cassette, 153432 (2 cav.), also available

\*\*\* DF25 cassette, 153433 (2 cav.), also available

\*\*\*\* DF25 cassette, 152440 (2 cav.), also available



12



13



14



15



16

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Oven-safe

Material: CPET -40°C to +220°C, max 30 min\*



### CPET – 1/2 GN Trays

No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	115511	CPET 1/2 GN Trays	1	Black	141550	325x265x50	3350	90
2	159586	CPET 1/2 GN Trays	1	White	141550	325x265x50	3350	120
3	131280	CPET 1/2 GN Trays	1	Black	141550	325x265x79	5100	80
4	103726	CPET 1/2 GN Trays	1	White	141550	325x265x79	5100	80



1/2/3/4

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## APET – Trays

[Duni.com](http://Duni.com)

The transparent features of APET make it ideal for cold cuts, sandwiches, salads and desserts. The APET trays from Duni are also excellent for MAP (Modified Atmosphere Packaging), providing extended shelf life and operational advantages.

# APET – Trays

- Improves presentation
- Excellent clarity
- Lids available

Material: APET -40°C to +70°C, max 120 min\*



1



2 New



3



4 New



5



6



7



8

## APET – Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	106793	APET Tray	1	Transparent	147601	160x122x39	395	816
2	New 160759	APET Tray	1	Transparent	140249 (2 cav.)	171x127x35	500	840
3	108025	APET Tray	1	Transparent	140249 (2 cav.)	171x127x50	660	768
4	New 160760	APET Tray	2	Transparent	147604	171x127x38	315/215	816
5	153515	APET Tray**	1	Transparent	140156***	215x148x25	400	200
6	134146	APET Tray**	1	Transparent	140156***	215x148x60	1200	200
7	108026	APET Tray	1	Transparent	149999	227x178x50	1415	228
8	112060	APET Tray	1	Transparent	140157****	260x110x68	1150	350

\*\*\* DF25 cassette, 152415 (2 cav.), also available

\*\*\*\* DF25 cassette, 152414 (3 cav.), also available

\*\* Same design also available in PP. No extra cassette needed. See on page 69 PP – HMR Tray.

- Quick and easy to fill
- Superb transparency and strength
- Lids available

Material: APET -40°C to +70°C, max 120 min\*



1/3



2/4



5



6

## Duni Gourmet™ round

No.	Article	Description	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	154736**	Bowl round	Transparent	155497	160x160x66	600	260
2	154733**	Bowl round	Indigo Blue	155497	160x160x66	600	260
3	154737***	Bowl round	Transparent	155498	188x188x74	1000	240
4	154735***	Bowl round	Indigo Blue	155498	188x188x74	1000	240
5	155531	Lid for 154736/154733	Transparent	-	160x160x22	-	260
6	155530	Lid for 154737/154735	Transparent	-	188x188x22	-	240

\*\* DF10/DF20 cassette, 155497 (1 cav.), also available

\*\*\* DF10/DF20 cassette, 155498 (1 cav.), also available

- Excellent shelf impact
- Superb transparency and strength
- Lid with anti-fog also available for non sealed boxes, see page 19

Material: APET -40°C to +70°C, max 120 min\*



1



2/3

## Duni Gourmet™ square

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159114**	Salad Box square	Black	197x197x33	750	450
2	159115**	Salad Box square	Transparent	197x197x44	1000	450
3	159853**	Salad Box square	Black	197x197x44	1000	450

\*\* Cassettes on demand

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## Films, the key to freshness

DUNIFORM® offers a complete line of films for a myriad of applications. Here are some things we think you should know about our films.

Tips about DUNIFORM® films and sealing:

The most important questions when choosing the right film and tray are always:

- What task should the tray and film perform?
- What temperature will the tray and film be exposed to?

For example:

CPET trays can be heated up to 220°C. PP up to 120°C and APET up to 70°C. Our trays remain food safe below those temperatures, however, you still need to test if the combination of your chosen tray and film fits your purpose since the trays get softer with increased temperature and might lose their stability. Therefore, attention must also be paid to the maximum cooking temperature for the film. Please note: it is not recommended to cook in CPET trays and then seal after cooking. This is due to the fact that the tray shrinks slightly and that the seal might not be 100% airtight after cooking.

- When you seal steaming food, please use a spike roll. It perforates the sealing film and allows the pressure to be released.
- Please perforate the film before you reheat it in an oven or microwave. Some films are self-venting which means that they will automatically open up to release steam, hence, there is no need for perforation. If you reheat the tray in an oven (applies to PET film) before transporting it to its final destination, please use low temperatures. Low temperature will prevent the pressure in the tray from building up too fast and too high, which can cause the film to break or come off.

- Peelable films
- Anti-fog



### Sealing Film for PET Trays

No.	Article	Cooking temp. max C°	Sealing temp.	DF 10	DF 20	DF 25	DF 32	DF 36	DF 44	Thick-ness	Size mm x m	Roll Ø mm	Qty/ Cart.	Max. time min*
1	147976	100	130 – 160°C	•	•	•	-	-	-	65 µ	185x250	174	1	30
2	140949	100	130 – 160°C	-	-	•	•	-	-	65 µ	230x500	227	1	30
3	111930	100	130 – 160°C	-	-	•	•	-	-	65 µ	272x500	227	1	30
4	111940	100	130 – 160°C	-	-	-	•	•	•	65 µ	340x500	227	1	30
5	111942	100	130 – 160°C	-	-	-	•	•	•	65 µ	380x500	227	1	30

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.

- Peelable films
- Anti-fog



### Sealing Film for PP and PET Trays

No.	Article	Cooking temp. max C°	Sealing temp.	DF 10	DF 20	DF 25	DF 32	DF 36	DF 44	Thick-ness	Size mm x m	Roll Ø mm	Qty/ Cart.	Max. time min*
1	159847	180	160 – 210°C	•	•	-	-	-	-	42 µ	154x400	177	1	30
2	159848	180	160 – 210°C	•	•	•	-	-	-	42 µ	185x400	177	1	30
3	159849	180	160 – 210°C	-	-	•	-	-	-	42 µ	230x400	177	1	30
4	159850	180	160 – 210°C	-	-	•	•	-	-	42 µ	272x400	177	1	30
5	159851	180	160 – 210°C	-	-	-	•	•	•	42 µ	340x400	177	1	30
6	159843	180	160 – 210°C	-	-	-	•	•	•	42 µ	380x400	177	1	30
7	159844	180	160 – 210°C	-	-	-	•	•	•	42 µ	390x400	177	1	30
8	159845	180	160 – 210°C	-	-	-	-	-	•	42 µ	415x400	177	1	30
9	159846	180	160 – 210°C	-	-	-	-	-	•	42 µ	445x400	177	1	30

- Peelable films



### Sealing Film for PP Trays

No.	Article	Cooking temp. max C°	Sealing temp.	DF 10	DF 20	DF 25	DF 32	DF 36	DF 44	Anti-fog	Thick-ness	Size mm x m	Roll Ø mm	Qty/ Cart.	Max. time min*
1	147974	85	150 – 160°C	•	•	•	-	-	-	•	65 µ	154x250	174	1	30
2	700050	100	150 – 170°C	•	•	•	-	-	-	-	72 µ	170x150	148	1	60
3	147975	85	150 – 160°C	•	•	•	-	-	-	•	65 µ	172x250	174	1	30
4	147910	85	150 – 160°C	•	•	•	-	-	-	•	65 µ	185x250	174	1	30
5	108078	85	150 – 160°C	-	-	•	•	-	-	•	65 µ	230x500	227	1	30
6	107074	85	150 – 160°C	-	-	•	•	-	-	•	65 µ	272x500	227	1	30
7	106576	85	150 – 160°C	-	-	-	•	•	•	•	65 µ	315x500	227	1	30
8	107075	85	150 – 160°C	-	-	-	•	•	•	•	65 µ	340x500	227	1	30
9	107073	85	150 – 160°C	-	-	-	•	•	•	•	65 µ	380x500	227	1	30
10	191010	85	150 – 160°C	-	-	-	•	•	•	•	65 µ	390x500	227	1	30
11	151548	85	150 – 160°C	-	-	-	-	-	•	•	65 µ	415x500	227	1	30
12	759100	100	150 – 170°C	-	-	-	-	-	•	-	72 µ	430x300	190	1	60

- Peelable films
- Self-venting
- Anti-fog



### Sealing Film for PET Trays

No.	Article	Cooking temp. max C°	Sealing temp.	DF 10	DF 20	DF 25	DF 32	DF 36	DF 44	Thick-ness	Size mm x m	Ø mm	Qty/ Cart.	Max. time min*
1	155016	220	140 – 160°C	•	•	-	-	-	-	25 µ	115x500	160	1	30
2	155018	220	140 – 160°C	•	•	•	-	-	-	25 µ	154x500	160	1	30
3	155019	220	140 – 160°C	•	•	•	-	-	-	25 µ	185x500	160	1	30
4	155029	220	140 – 160°C	-	-	•	•	-	-	25 µ	240x500	160	1	30
5	155030	220	140 – 160°C	-	-	•	•	-	-	25 µ	272x500	160	1	30
6	155031	220	140 – 160°C	-	-	-	•	•	-	25 µ	290x500	160	1	30
7	155032	220	140 – 160°C	-	-	-	•	•	•	25 µ	340x500	160	1	30
8	155033	220	140 – 160°C	-	-	-	•	•	•	25 µ	380x500	160	1	30
9	191011	220	140 – 160°C	-	-	-	•	•	•	25 µ	390x500	160	1	30
10	155034	220	140 – 160°C	-	-	-	-	-	•	25 µ	410x500	160	1	30
11	155035	220	140 – 160°C	-	-	-	-	-	•	25 µ	446x500	160	1	30

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.

## Matrix of DF-Machines



General Information	DF10	DF20
Article number	700080	700095
Machine weight	13 kg	20 kg
Cassette weight	0,5 kg	0,5 kg
Electrical data	230 V~, AC 50 Hz 10 A	230 V~, AC 50 Hz 10 A
Maximum power consumption	0,7 kW	0,75 kW
Lengths of cable/ connection plug	2,5 m / 1-phase grounded	2,5 m / 1-phase grounded
Pressing force	930 N	1003 N
Capacity	up to 8 cycles/min	up to 10 cycles/min
Start-up heating time	15 min	15 min
Dimensions	DF10	DF20
Length	640 mm (with handle) 540 mm (base)	615 mm
Width	240 mm	220 mm
Height	260 mm (closed) 500 mm (open)	220 mm (closed) 520 mm (open)
Trays/Film/Sealing	DF10	DF20
Maximum sealable tray dimension (length x width x depth)	265x175x100 mm (>¼ GN)	265x175x70 mm (>¼ GN)
Maximum film width	185 mm	185 mm
Sealing temperature	max 210°C	max 190°C
Sealing technique	Manual	Semi-automatic
Number of rolls	1	1
MAP - Modified Atmosphere Packaging	-	-
Vacuum chambers	-	-
Figure cutting	-	-
Compressors	DF10	DF20
152556 Compressor 100/24	-	-

# Machines

[Duni.com](https://www.duni.com)

Duni offers a variety of machines in its **DUNIFORM®** Sealing Concept. Whatever your requirements or budget, we are certain you will find the right sealing solution for your operation.



DF10



DF20



DF25

General Information	DF25	New	DF32	DF32 F	New	DF36	DF44
Article number	700090		160900	159788		191000	160901
Machine weight	43 kg		approx. 40 kg	approx. 40 kg		approx. 100 kg	approx. 190 kg
Cassette weight	2,5 kg		approx. 1,5 – 2,5 kg	approx. 3 – 4 kg		approx. 3 – 4 kg	approx. 4 – 6 kg
Electrical data	230 V~, AC 50 Hz 10 A		230 V~, AC 50/60 Hz	230 V~, AC 50/60 Hz		230 V~, AC 50/60 Hz	400 V~, AC 50/60 Hz
Maximum power consumption	1 kW		1,8 kW	1,8 kW		2,5 kW	4,3 kW
Lengths of cable/ connection plug	2 – 3 m / 1-phase grounded		2 m / 1-phase grounded	2 m / 1-phase grounded		1,5 m / 1-phase grounded	- / 3-phase grounded
Pressing force	1003 N		2000 N	2000 N		2000 N	7000 N
Capacity	up to 10 cycles/min		2 – 4 cycles/min	2 – 4 cycles/min		2 with MAP, 2 – 6 without MAP	3 with MAP, 2 – 6 without MAP
Start-up heating time	20 min		10 min	10 min		10 min	20 min
Dimensions	DF25	New	DF32	DF32 F	New	DF36	DF44
Length	760 mm		550 mm	550 mm		650 mm	970 mm
Width	355 mm		475 mm	475 mm		530 mm	675 mm
Height	350 mm (closed) 650 mm (open)		450 mm	450 mm		625 mm	1570 mm
Trays/Film/Sealing	DF25	New	DF32	DF32 F	New	DF36	DF44
Maximum sealable tray dimension (length x width x depth)	325x265x100 mm (½ GN)		380x280x100 mm (>½ GN)	370x275x100 mm (>½ GN)		360x270x100 mm (>½ GN)	430x315x95 mm (150 mm deep optional)
Maximum film width	272 mm		390 mm	390 mm		390 mm	470 mm
Sealing temperature	max 180°C		max 200°C	max 200°C		max 200°C	max 200°C
Sealing technique	Semi-automatic		Semi-automatic	Semi-automatic		Semi-automatic	Semi-automatic
Number of rolls	1		1	1		1	1
MAP - Modified Atmosphere Packaging	-		-	-		Yes	Yes
Vacuum chambers	-		-	-		1	1
Figure cutting	-		-	Yes		Yes	Yes
Compressors	DF25	New	DF32	DF32 F	New	DF36	DF44
152556 Compressor 100/24	-		-	-		-	Yes



DF32



DF32F



DF36



DF44



## Entry Level

[Duni.com](https://www.duni.com) 

Our economical, manual, entry-level model is the DF10, made completely out of stainless steel. It is ideal wherever counter space is limited (fits 60 cm) or sealing needs are less demanding. Nevertheless, it is designed and constructed in the **DUNIFORM**® fashion of solid Swedish heavy-duty workmanship.

# DF10 DUNIFORM®

- Fits 60 cm standard kitchen counters
- Easy and precise sealing
- Light and compact, which makes it ideal for smaller businesses
- Built of stainless steel
- Built ready for use with regular 230 V
- Easy to operate and clean



## General Information DF10

Article number	700080
Machine weight	13 kg
Cassette weight	0,5 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	0,7 kW
Lengths of cable / connection plug	2,5 m / 1-phase grounded
Pressing force	930 N
Capacity	up to 8 cycles/min
Start-up heating time	15 min

## Dimensions DF10

Length	640 mm (with handle) 540 mm (base)
Width	240 mm
Height	260 mm (closed) 500 mm (open)

## Trays/Film/Sealing DF10

Maximum sealable tray dimension (length x width x depth)	265 x 175 x 100 mm (>¼ GN)
Maximum film width	185 mm
Sealing temperature	max 210°C
Sealing technique	Manual
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



1



2



3

## Accessories for DF10

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF10	-	271,5x193x16	1
2	155198	Spike Roll DF10	Venting	221x95x66	1
3	887120	Trolley Stand	-	600x400x800	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leakproof and only lets the steam come out.



## Medium to high volume

[Duni.com](https://www.duni.com)

The true workhorses for small and medium-sized businesses are the semi-automatic DF20, DF25 and DF32 (the DF25 and DF32 can seal ½ GN size trays). These machines are unmatched in operational performance in their size and price class. Being semi-automatic translates into efficient handling and maximum benefit.

# DF20 DUNIFORM®

- Can be used on standard kitchen counters
- Semi-automatic for precise, continuous sealing
- Light and compact
- Changeover of tray configurations in seconds
- Built of stainless steel for professional use
- Digitised settings for easy operation
- Built ready for use with regular 230 V
- Easy to operate and clean



## General Information DF20

Article number	700095
Machine weight	20 kg
Cassette weight	0,5 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	0,75 kW
Lengths of cable / connection plug	2,5 m / 1-phase grounded
Pressing force	1003 N
Capacity	up to 10 cycles/min
Start-up heating time	15 min

## Dimensions DF20

Length	615 mm
Width	220 mm
Height	220 mm (closed) 520 mm (open)

## Trays/Film/Sealing DF20

Maximum sealable tray dimension (length x width x depth)	265 x 175 x 70 mm (>¼ GN)
Maximum film width	185 mm
Sealing temperature	100°C – 190°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



1



2



3



4

## Accessories for DF20

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF20	-	271,5x193x16	1
2	102014	Cassette Rack for under DF20	Holds 2 cassettes	555x220x67	1
3	102903	Spike Roll DF20	Venting	221x95x66	1
4	887120	Trolley Stand	-	600x400x800	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leakproof and only lets the steam come out.



# DF25 DUNIFORM®

New

- Seals sizes up to ½ GN (catering)
- Semi-automatic for precise, continuous sealing
- Changeover of tray configurations in seconds
- Built of stainless steel for professional use
- Built ready for use with regular 230 V
- Easy to operate and clean



## General Information DF25

Article number	700090
Machine weight	43 kg
Cassette weight	2,5 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	1 kW
Lengths of cable / connection plug	2 – 3 m / 1-phase grounded
Pressing force	1003 N
Capacity	up to 10 cycles/min
Start-up heating time	20 min

## Dimensions DF25

Length	760 mm
Width	355 mm
Height	350 mm (closed) 650 mm (open)

## Trays/Film/Sealing DF25

Maximum sealable tray dimension (length x width x depth)	325 x 265 x 100 mm (½ GN)
Maximum film width	272 mm
Sealing temperature	100°C – 180°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



2 141549 Adapter for DF10/20 cassettes



3



4

## Accessories for DF25

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF25	from ½ to ⅛ GN	378x290x22	1
2	141549	Adapter for DF20/10 Cassettes	-	379x290x22	1
3	108824	Spike Roll DF25	Venting	320x100x68	1
4	887100	Trolley Stand	-	900x650x670	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leakproof and only lets the steam come out.



# DF32 DUNIFORM®

- Semi-automatic for easy operation
- Change cassette and tray shape in no time
- Ideal for small to medium-sized businesses in the food industry
- Small foot-print makes it easy to place
- Seals trays up to 380 x 280 x 100 mm (½ GN, 325 x 265 mm)
- Can seal all trays in the **DUNIFORM®** Sealing Concept
- Runs without compressor and on normal one-phase power supply
- Made of stainless steel



## General Information DF32

Article number	160900
Machine weight	approx. 40 kg
Cassette weight	1,5 – 2,5 kg
Electrical data	1/N/PE 230 V~, AC 50/60 Hz
Maximum power consumption	1,8 kW
Lengths of cable / connection plug	2 m / 1-phase grounded
Pressing force	2000 N
Capacity	2 – 4 cycles/min
Start-up heating time	10 min

## Dimensions DF32

Length	550 mm
Width	475 mm
Height	450 mm

## Trays/Film/Sealing DF32

Maximum sealable tray dimension (length x width x depth)	380 x 280 x 100 mm
Maximum film width	390 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



3



4

## Accessories for DF32

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF32	-	-	1
2		Spike Roll DF32	Venting	482x96x62	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leakproof and only lets the steam come out.

3	887100	Trolley Stand	-	900x650x670	1
4	 161965	Trolley	-	600x600x800	1



# DF32 F DUNIFORM®

New

- Semi-automatic for easy operation
- Change cassette and tray shape in no time
- Ideal for small to medium sized businesses in the food industry
- Small foot-print makes it easy to place
- Seals trays up to 370 x 275 x 100 mm (½ GN, 325 x 265 mm)
- Can seal all trays in the **DUNIFORM®** Sealing Concept
- Runs without compressor and on normal one-phase power supply
- Made of stainless steel
- Figure cutting



## General Information DF32 F

Article number	159788
Machine weight	40 kg
Cassette weight	3 – 4 kg
Electrical data	230 V~ AC 50/60 Hz
Maximum power consumption	1,8 kW
Lengths of cable / connection plug	2 m / 1-phase grounded
Pressing force	2000 N
Capacity	2 – 4 cycles/min
Start-up heating time	10 min

## Dimensions DF32 F

Length	550 mm
Width	475 mm
Height	450 mm

## Trays/Film/Sealing DF32 F

Maximum sealable tray dimension (length x width x depth)	370 x 275 x 100 mm (>½ GN)
Maximum film width	390 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	Yes



3



4

## Accessories for DF32 F

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF32 F	-	-	1
2		Spike Roll DF32 F	Venting	482x96x62	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for “breathable” packing. The sealed tray remains leakproof and only lets the steam come out.

3	887100	Trolley Stand	-	900x650x670	1
4	<span style="background-color: black; color: white; padding: 2px;">New</span> 161965	Trolley	-	600x600x800	1



## High volume

[Duni.com](https://www.duni.com) 

If your needs are even higher or your business requires figure cutting of the sealing film, we recommend DF36 or DF44. The major difference is that DF36 and DF44 are also able to apply modified atmosphere (MAP) while packaging. MAP has a significant impact on your customer radius and kitchen utilisation (see MAP section page 92 – 93). Both machines also utilise a different operational concept to even further increase your benefits. Many of our customers switch from manual or semi-automated machines to machines with figure cutting and MAP possibilities when their business volume or their customer radius expands.

# DF36 DUNIFORM®

- Semi-automatic for easy operation
- Easy to change tool, cassette and tray shape
- Ideal for the professional kitchens, smaller food processors, supermarkets with in-house production, etc.
- A footprint of just 480 x 480 mm and fits nearly anywhere
- Nine programmable cycles for packaging of different products, including soft vacuum function for vacuum sensitive foods e.g. mashed potatoes and whipped cream
- Low gas consumption when using MAP and low energy consumption
- External vacuum pump included (20 m<sup>3</sup>/h)
- High oxygen vacuum pump as option
- Runs without compressor and on normal one-phase power supply
- Delivered with figure cutting
- Made of stainless steel
- Can seal all trays in the **DUNIFORM®** range



## General Information DF36

Article number	191000
Machine weight	approx. 100 kg
Cassette weight	3– 4 kg
Electrical data	1/N/PE 230 V~, AC – 50/60 Hz
Maximum power consumption	2,5 kW
Lengths of cable / connection plug	1,5 m / 1-phased grounded
Pressing force	2000 N
Capacity	2 with MAP, 2 – 6 without MAP
Start-up heating time	10 min

## Dimensions DF36

Length	650 mm
Width	530 mm
Height	625 mm

## Trays/Film/Sealing DF36

Maximum sealable tray dimension (length x width x depth)	360 x 270 x 100 mm (>1/2 GN)
Maximum film width	390 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	Yes
Vacuum chambers	1
Figure cutting	Yes



3

## Accessories for DF36

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF36	-	-	1
2		Spike Roll DF36	Venting	-	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for “breathable” packing. The sealed tray remains leakproof and only lets the steam come out.

3	887100	Trolley Stand	-	900x650x670	1
4	 161965	Trolley	-	600x600x800	1



4



# DF44 DUNIFORM®

- Semi-automatic; intended for large-scale kitchen and smaller food processors
  - Can seal all trays in the range
  - Delivered with figure cutting/profile cutting
  - The excess film material is automatically wound up
  - Nine programmable cycles for packaging of different products, including soft vacuum function for vacuum-sensitive foods e.g. whipped cream
  - Adjustable lower chamber enables lower gas consumption
- 
- Standard operating settings leaves less than 0,5 % oxygen in the tray
  - Suitable for modified atmosphere packaging and high oxygen
  - Easy to change the mold for tray changeover
  - Easy to use. No difficult adjustments
  - Built-in vacuum pump (40 m<sup>3</sup>/h)
  - Built-in silent air compressor as option



## General Information DF44

Article number	160901
Machine weight	approx. 190 kg
Cassette weight	4 – 6 kg
Electrical data	3/N/PE 400 V~, AC- 50/60 Hz
Maximum power consumption	4,3 kW
Lengths of cable / connection plug	- / 3-phase
Pressing force	7000 N
Capacity	3 with MAP, 2 – 6 without MAP
Start-up heating time	20 min

## Dimensions DF44

Length	970 mm
Width	675 mm
Height	1570 mm

## Trays/Film/Sealing DF44

Maximum sealable tray dimension (length x width x depth)	430 x 315 x 95 mm (150 mm deep optional)
Maximum film width	470 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	Yes
Vacuum chambers	1
Figure cutting	Yes

## Accessories for DF44

No.	Article	Description
1	152556	External Compressor 100/24



# Modified Atmosphere Packaging

Duni.com 

In order to prevent loss of natural freshness and quality, an effective and intelligent food preservation concept called Modified Atmosphere Packaging (MAP) has been developed. The use of natural gases together with proper packaging materials and machines help to maintain the quality of the food and prolong their shelf life. The MAP gas mixtures usually consist of the gases already present in the air that we breathe but in different compositions: carbon dioxide (CO<sub>2</sub>), nitrogen (N<sub>2</sub>) and oxygen (O<sub>2</sub>). The gas mixture is added before the trays are sealed.

## MAP

"Discover the ultimate combination for freshness – MAPAX® prolongs shelf life the natural way," according to Linde Gas, the leading producer of gases in Europe.

## The trend

Customers nowadays are more aware of quality than ever before. Thus, the demand for good, high quality, minimally processed and attractively packaged food is rapidly increasing. As a result, food manufacturers and producers have to work hard to meet this demand. People want freshly produced convenience food, often as smart

ready-to-eat meals – as if they had been freshly prepared directly from the kitchen. Time is obviously an essential factor in the handling of the food, so this makes it increasingly difficult to live up to the high expectations of consumers.

## Maintaining freshness

The race against time begins the moment fruit is picked, the corn is harvested or the fish is caught. From precisely that point on, natural deterioration and spoilage constitute a risk to the quality and shelf life of the food. Threats to product freshness, such as hygienic conditions while processing and temperature issues

are things that must be taken into account. That is why the food packaging process as well as the package itself are crucial to freshness and quality.

## Long-term profits

By packaging food in a modified atmosphere, it is possible to maintain high quality and extend shelf life by days or even weeks. Products that could not previously be distributed or stored fresh throughout the distribution chain can now be put on the shelves at retail outlets without sacrificing quality.

# Benefits of MAP

## Reduced spoilage

MAP makes it possible for products to maintain a safe level of quality and results in less spoilage and fewer returns due to longer shelf life. The cost of the gas is just a small part of the overall cost, but it provides huge leverage.

### Cost relations – Rules of thumb

Gas	Machine	Package	Food			
1	:	5	:	10	:	100

## Low temperature is a highly effective inhibitor

Temperature is one of the most important factors in controlling microbiological activity. Most microorganisms multiply optimally within the range of 20 °C to 30 °C and show a reduced growth pattern at lower temperatures. Careful temperature monitoring is, therefore, vital during all food handling and distribution stages. Chilling alone, however, will not solve all microbiological problems. But, when combined with MAP, they can be kept to a minimum.

## Deterioration processes

Food is a sensitive, biological substance. Original freshness and shelf life are affected by the inherent properties of the product just as much as by external factors.

Internal factors affecting quality:

- the type and quantity of microorganisms
- water activity
- pH-value
- cell respiration
- food composition

External factors affecting quality:

- temperature
- hygienic conditions
- gas atmosphere
- processing methods

## Preservation

The chart below depicts the increase in shelf life duration of different foods when using MAP technique. The ranges expressed here are under ideal conditions and may vary.

From food preservation to the protection of natural quality, present developments are moving away from preservative methods that physically or chemically alter the product. MAP is a natural shelf life-enhancing method that is growing rapidly on an international scale. It often complements other methods. Nevertheless, when selecting the correct gas atmosphere, it is necessary to take the foodstuff and its specific properties into account.

This table shows shelf life for products packaged in air vs. those packed using MAPAX®.

Food	Typical shelf life in air	Typical shelf life with MAPAX®
Raw red meat	2 – 4 days	5 – 8 days
Raw light poultry	4 – 7 days	16 – 21 days
Raw dark poultry	3 – 5 days	7 – 14 days
Sausages	2 – 4 days	2 – 5 weeks
Sliced cooked meat	2 – 4 days	2 – 5 weeks
Raw fish	2 – 3 days	5 – 9 days
Cooked fish	2 – 4 days	3 – 4 weeks
Hard cheese	2 – 3 weeks	4 – 10 weeks
Soft cheese	4 – 14 days	1 – 3 weeks
Cakes	several weeks	up to one year
Bread	several days	2 weeks
Pre-baked bread	5 days	20 days
Fresh cut salad mix	2 – 5 days	5 – 10 days
Fresh pasta	1 – 2 weeks	3 – 4 weeks
Pizza	7 – 10 days	2 – 4 weeks
Pies	3 – 5 days	2 – 3 weeks
Sandwiches	2 – 3 days	7 – 10 days
Ready meals	2 – 5 days	7 – 20 days
Dried foods	4 – 8 months	1 – 2 years





## Thermo Bag and Boxes

[Duni.com](https://www.duni.com)

The innovative Thermo Bag can be loaded from the side or from the top. Two or more Thermo Bags can be carried single handedly by connecting them with the integrated buckles. For small, large or lengthy food transports, we have an extensive **DUNIFORM**<sup>®</sup> range of sturdy Thermo Bags and Boxes. We also have a whole array of functional accessories at your disposal, which includes environment-controlling tools, such as heating/cooling plates and temperature measuring devices. Let **DUNIFORM**<sup>®</sup> help you find a solution for transporting food.

# Thermo Bag and Boxes

- Load from the side or from the top
- two or more can be connected on top of each other with buckles
- Maintains food temperature
- Heavy duty and hard wearing



## Thermo Bag, Nylon Black

No.	Article	Description	Comp	Benefits	Size (mm) LxWxH	Pcs/ SKU
1	157401	Thermo Bag	1	2 ¼ GN Tray	290x200x130	5
2	157355	Thermo Bag	1	5 ¼ GN Tray	275x200x240	5
3	157404	Thermo Bag	1	HMR	310x240x260	5
4	157403	Thermo Bag	1	Large	420x200x260	5



Please contact us for order details



## Temperature Control Equipment

No.	Article	Description	Size (mm) LxWxH	Qty/ Cart.
1	New 149403	Cooling Plate ¼ GN, matt Silver, Alu	164x265x15,5	5
2	New 153490	Heating Plate ¼ GN, matt Silver, Alu	164x265x15,5	5
3	154767	Cooling Plate ½ GN, matt Silver, Alu, Coaster included	530x325x15,5	1
4	157530	Small Heating Plate, matt Silver, Alu	155x155x15,5	5
5	New 160542	Stand for Heating Plate, stainless steel	180x145x52	1
6	115396	Temperature Button		

The Temperature Button is the tool that gathers temperature data when placed in the food or storage room. It can store up to 2048 measurements and take up to 1400 temperature measurements per day in temperatures from -20 to +85 °C. The measuring interval can be set from 1 minute to over 4 hours if necessary, and the life expectancy of the button is approximately 1 million measurements.

7	New 115399	Temperature Dataprogram		1
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By connecting the Temperature Button to the Connection Device, the statistical data gathered can easily be downloaded onto a computer where the readings can be interpreted with various graphs and statistical tools included with the Connection Device.

System requirements:

- Windows XP SP2 or newer (x86) / Vista (x86) / Windows 7 (x86, 32-bit)
- 512 MB, recommended at least 1GB free internal memory (RAM)
- 100 MB free space on hard disk
- S VGA graphic, XGA (1024 x 768 pixel) recommended
- connection USB

8	115401	Temp. Button holder		1
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After the data has been gathered, the Button is placed in the Button Holder for easier connection to the Connection Device.





# Transport & Thermo Boxes

- Allowed in the kitchen
- Approved for food contact
- Washable



## Transport Box

No.	Article	Description	Size (mm) LxWxH	Qty/ Cart.
1	159591	Transport Box for Trays, White	350x290x250	20
<p>The ideal carrying box for your sealed trays. It is lightweight, resistant to moisture and approved for direct food contact. The box is made of a composition of minerals and PP plastic.</p>				
2	159592	Lid for Transport Box, White	370x300x40	20



1/2

## Thermo Boxes

No.	Article	Comp	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	New 161169	1	Thermo Box - EEP	1/1 GN	535x335x214	1
2	New 161170	1	Thermo Box - EEP	1/2 GN	345x265x214	1
3	113500	3	Thermo Box - EEP	Single Portion	390x320x105	6
4	751500	3	Thermo Box - EEP	Single Portion	460x325x115	5
5	752103	1	Thermo Box - EPS	1/1 GN	730x435x350	1
6	753103	2	Thermo Box - EPS	2x750513	550x450x340	1



1 New



2 New



3



4



5



6



# A wide choice of materials

Duni products have a myriad of functions and uses. The symbols and definitions below will help you find the ideal products for your operation. Each year, more and more of our products are manufactured with the environment as first priority. Temperatures can deviate depending on the raw material that is used.

Symbol	Name	Best for	Temp. °C	Raw material	Recycled material	Biodegradable or Compostable
	C-PET	Oven application	-40°C to +220°C	Refined oil or natural gas	•	–
	PP	Microwave	-20°C to +120°C	Refined oil or natural gas	•	–
	PS-MW PS	Cold food, hot fill, microwave	-4°C to +70°C	Refined oil or natural gas	•	–
	PLA	Cold food	-20°C to +40°C	Plant Starch	•	In industrial facilities
	APET	Cold food	-40°C to +70°C	Refined oil or natural gas	•	–
	rPET	Cold food	-40°C to +70°C	50 % recycled PET, 50 % reformed oil or gas	Yes	–
	ALU	High heat oven use	-40°C to +250°C	Bauxite	•	–
	PAPER	Cold food, Microwave	-20°C to +125°C	Pulp/Trees	•	100 % renewable material
	NatureFlex™	Cold food	±0°C to +40°C	Renewable resources	•	In industrial facilities



Meeting today's challenges with tomorrow's solutions.

All Duni ecoecho™ products that are made with an emphasis on sustainability, environmental friendliness and CO<sub>2</sub> footprint reduction have now been united under one concept: the Duni ecoecho™. Duni ecoecho™ products are those manufactured using either compostable (biodegradable) or recycled materials, and are therefore characterised by their superior environmental compatibility.



# Symbols to guide you

These symbols will provide you with an instant idea as to the products' practical benefits and uses.



Uniquely designed for optimum stackability. Space-saving in the kitchen. Makes food preparation easier. Prepared meals can be stacked during transport in a cold state.



Leak resistant. Ideal for transport. Featured in a selected range of Duni Boxes.



Boxes and trays are microwave safe.



Ensures the lid or sealing film stays clear. Customers can see the food is fresh.



Hinged lid for convenient meal preparation. Easy storage. Easy to tear off.



Trays especially adapted for heating, cooking or baking. Max temp. depends on the used material.



Product can be sealed in a **DUNIFORM®** machine.



Film must be warmed or heated for easy peel, otherwise it can tear.



Film can be peeled off cold.



Individual, tailor-made product packaging.



Product is microwave safe.



An important part of Duni's environmental strategy is responsible forestry. In 2009, many of Duni's products were FSC (Forest Stewardship Council) Mixed Sources certified. The FSC ensures that forests are managed in a way that meets the social, economic and ecological needs of present and future generations.

A close-up photograph of a hand garnishing a dish in a white paper box. The dish features a piece of fried, sesame-seeded chicken, a colorful salad with sliced radishes, carrots, and leafy greens, and a garnish of fresh dill and pea tendrils being added by the hand. The box is made of light-colored paper and is set against a plain white background.

For ideas and inspirations, visit [Duni.com](http://Duni.com)

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